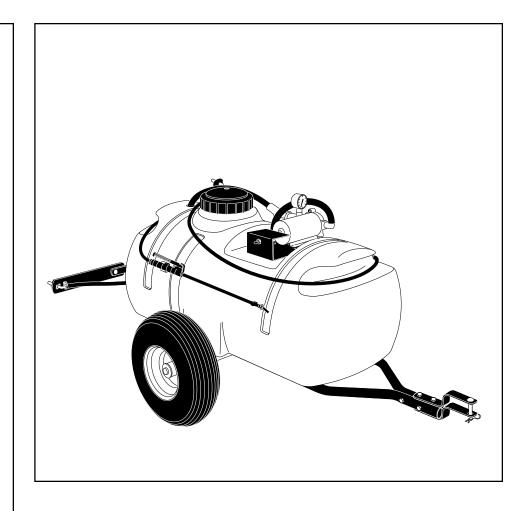
OWNERS MANUAL

Model No. 45-0293



CAUTION: Read Rules for Safe Operation and Instructions Carefully

25 GALLON "PRO" TOW SPRAYER

- Assembly
- Operation
- Maintenance
- Repair Parts

RULES FOR SAFE OPERATION

Any power equipment can cause injury if operated improperly or if the user does not understand how to operate the equipment. Exercise caution at all times when operating equipment.

- 1. Read this owners manual carefully before attempting to assemble or operate this sprayer.
- 2. Read your vehicle owners manual for operating and safety rules before using this equipment.
- 3. Never allow children to operate this sprayer, and do not allow adults to operate without proper instructions.
- 4. Do not allow anyone to ride on or sit on this sprayer. Do not allow passengers on the towing vehicle.
- 5. Keep the area of operation clear of all persons, particularly small children. Also keep area clear of pets.
- 6. Read the chemical label carefully for instructions and caution notes on handling and mixing of chemicals.
- 7. Wear eye and hand protection and wear protective clothing when handling and applying lawn chemicals.
- 8. Do not spray on windy days.
- Attachment of this sprayer may affect your tractor's braking and stability. Be aware of your tractor's capabilities.
 Refer to the safety rules in the vehicle owner's manual concerning safe operation on slopes. Be aware of changing conditions on slopes. STAY OFF OF STEEP SLOPES.
- 10. Operate at reduced speed on rough terrain, along ditches and on hillsides to prevent loss of control.
- 11. Follow maintenance and lubrication instructions as outlined in this manual.



LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS--ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED.

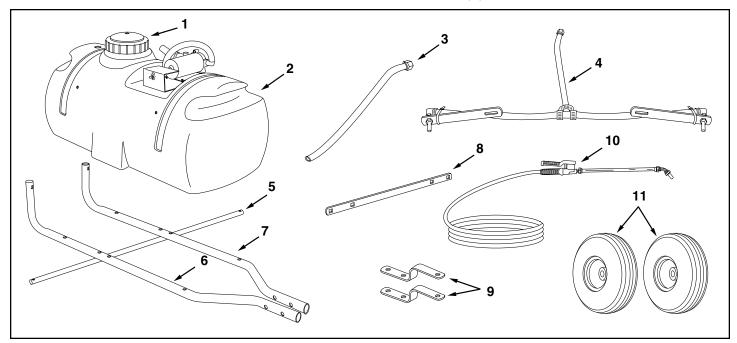
Your sprayer carton contains parts as shown in figure 1. The hardware package contains parts as shown in figure 2. Identify all parts and layout as shown in figures 1 and 2.

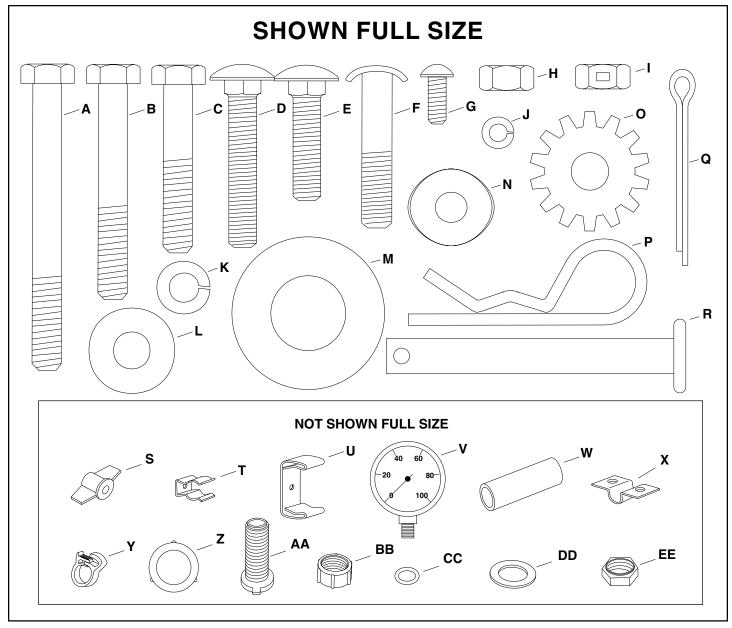
CARTON CONTENTS

LOOSE PARTS IN CARTON

- 1. Lid
- 2. Tank
- 3. Return/Bypass Hose (may be assembled to tank)
- 4. Boom Assembly
- 5. Axle

- 6. Hitch Tube, R.H.
- 7. Hitch Tube, L.H.
- 8. Boom Mount Bracket
- 9. Hitch Brackets (2)
- 10. Spray Gun Assembly
- 11. Wheels (2)





HARDWARE PACKAGE - FULL SIZE

KEY	QTY.	DESCRIPTION	KEY	QTY.	DESCRIPTION
KEY ABCDEFGH-JKLMN	2 2 4 2 4 2 6 4 2 16 2 4	Bolt, Hex 5/16" x 3" Bolt, Hex 5/16" x 2-1/4" Bolt, Hex 5/16" x 1-5/8" Bolt, Carriage 5/16" x 1-3/4" Bolt, Carriage 5/16" x 1-1/4" Bolt, Curved Head, 5/16" x 1-5/8" Screw, #10 x 1/2" Hex Nut, 5/16" Hex Lock Nut, 5/16" Lock Washer, #10 Lock Washer, #10 Flat Washer, 5/16" Flat Washer, 5/16" Flat Washer, 1/2" Washer, Bowed	P Q R S T U V W X Y Z AA BB CC	QTY. 1 2 1 2 1 1 2 2 1 1 1 1 1 1 1	DESCRIPTION Hair Cotter Pin Cotter Pin, 1/8" x 1-1/2" Hitch Pin Knob Spray Gun Clip, Small Spray Gun Clip, Large Pressure Gauge Spacer Axle Clamp Hose Clamp, 1/4" Gasket, 3/4" Garden Hose Drain Body Nylon Cap O-Ring
0	2	Washer, 5/16" Tooth Lock	DD EE	1 1	Nylon Washer, 11/16" Nylon Nut

ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED FOR ASSEMBLY

- (2) 1/2" Wrenches
- (1) Screwdriver
- (1) Pliers
- (1) Hammer
- 1. Remove all items from carton and lay out as shown on pages 2 and 3.
- 2. Assemble the axle clamps to the hitch tubes using four curved head bolts, 5/16" lock washers and 5/16" hex nuts. **Do not tighten yet.** See figure 1.

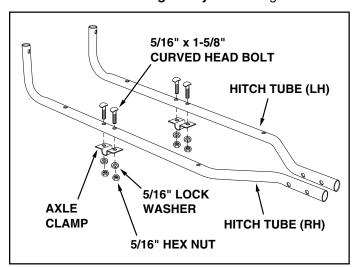


FIGURE 1

 Assemble the hitch tubes to the tank using four 5/16" x 1-5/8" hex bolts, 5/16" lock washers and bowed washers. Place the bowed washers between the tank and the hitch tubes. Do not tighten yet. See figure 2.

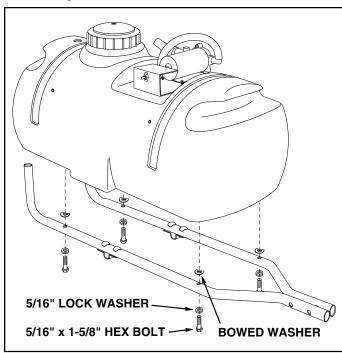


FIGURE 2

4. Fasten the hitch tubes together at the front using two 5/16" x 3" hex bolts, four 5/16" lock washers and two 5/16" hex lock nuts. **Do not tighten yet.** See figure 3.

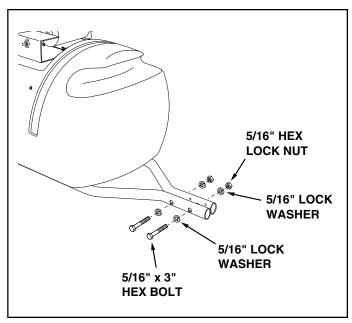


FIGURE 3

- Assemble the two hitch brackets to the front of the hitch tubes using two 5/16" x 2-1/4" hex bolts, 5/16" lock washers and 5/16" hex lock nuts. Do not tighten yet. See figure 4.
- 6. Assemble the hitch pin to the hitch brackets and secure it with the 1/8" hair cotter pin. See figure 4.

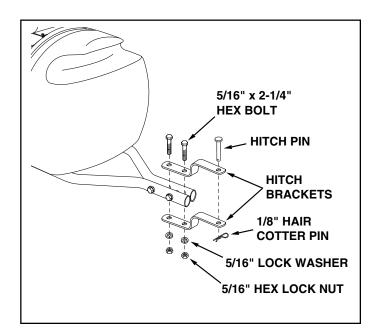


FIGURE 4

- 7. Slide the axle through the two axle brackets. See figure 5.
- 8. Assemble a spacer, a 1/2" washer, a wheel (valve stem facing out) and another 1/2" washer onto the axle. Assemble a 1/8" x 1-1/2" cotter pin to the end of the axle. Repeat on other end. See figure 5.

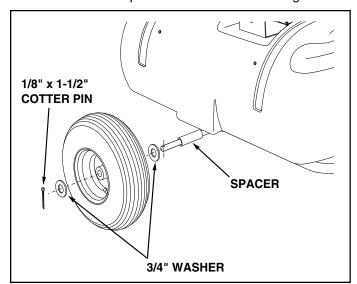


FIGURE 5

 Assemble the boom mount bracket to the rear of the hitch tubes using two 5/16" x 1-3/4" carriage bolts, 5/16" lock washers and 5/16" hex nuts. Do not tighten yet. See figure 6.

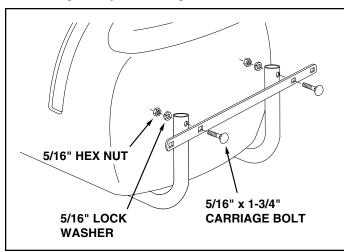


FIGURE 6 REAR VIEW

10. **Tighten** the four bolts which fasten the hitch tubes to the bottom of the tank. See figure 2.

Tighten the four hex nuts which fasten the axle brackets to the hitch tubes. See figure 1.

Tighten the two bolts which fasten the front of the hitch tubes together. See figure 3.

Tighten the two bolts which fasten the hitch brackets to the hitch tubes. See figure 4.

Tighten the two bolts which fasten the boom mount bracket to the rear of the hitch tubes. See figure 6.

11. Install the drain in the bottom of the tank as shown in figure 7. Place a 3/4" garden hose gasket onto the drain body and insert the drain body down through the hole in bottom of the tank. Outside the tank, assemble the nylon washer and then the nylon nut onto the drain body. Tighten the nut securely enough to prevent leaking, being careful not to damage the plastic parts. Place the O-ring inside the nylon cap and screw the cap onto the end of the drain body.

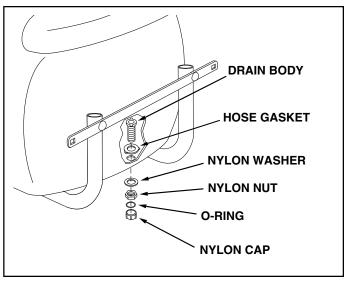


FIGURE 7 REAR VIEW

12. Assemble the boom bars to the boom mount bracket using two 5/16" x 1-1/4" carriage bolts, tooth lock washers (between the bar and bracket), 5/16" flat washers and knobs. The boom connecting hose should extend upward. See figure 8.

NOTE: Make sure the nozzles are adjusted so that the openings face straight down when the boom bar is in the horizontal operating position.

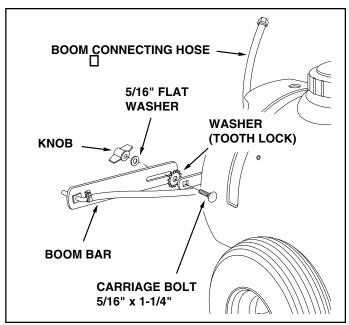


FIGURE 8

13. Assemble the large and small spray gun clips to the side of the tank using two #10 x 1/2" screws and #10 lock washers. See figure 9.

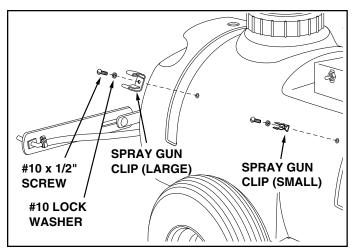


FIGURE 9

- 14. Insert a garden hose gasket into the swivel nut on the bypass/return hose. Screw the nut onto the upper outlet of the "Y" valve fitting. Place the other end of the hose down through the hole at the rear of the tank. See figure 10.
- 15. Insert a garden hose gasket into the swivel nut on the boom connecting hose. Screw the nut onto the lower outlet of the "Y" valve fitting. See figure 10.
- 16. Slide the 1/4" hose clamp onto the spray gun hose. Push the hose onto the hose adapter on the side of the "T" fitting as shown in figure 10. Tighten the clamp around the hose and the adapter. Wrap the hose around the tank and snap the spray gun into the clips on the side of the tank.
- 17. Carefully screw the pressure gauge into the top of the "T" fitting. See figure 10.

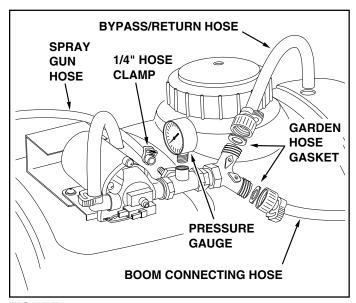


FIGURE 10

18. Attach the sprayer to the tractor hitch and connect the wiring to the tractor battery. The red wire must be connected to the positive post on the battery or to the "HOT" connection on a tractor switch or ammeter. The brown wire may be grounded or connected to the negative battery post. See figures 11 and 12.

IMPORTANT: This sprayer should be connected to 12 volt batteries only!

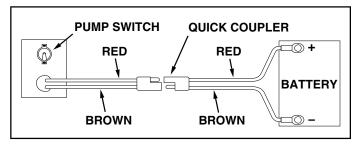
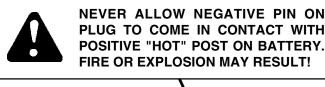


FIGURE 11



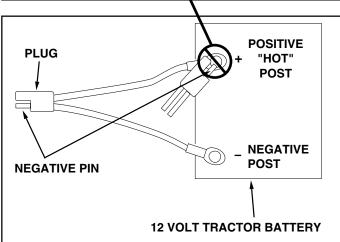


FIGURE 12

OPERATION

BEFORE STARTING

It is important to test the boom and spray gun with plain water before using chemicals. This will enable you to check the sprayer for leaks and to set the spray pattern and nozzle pressure. If a leak should occur, thread tape may be used to better seal the fitting.

PUMP PRESSURE SWITCH

The pump is equipped with a pressure switch. The pressure switch senses outlet pressure of the pump and will turn off the electrical power to the pump at a predetermined high pressure point (60 PSI). If the flow demand is very low, the pump may reach this high pressure point and the switch will cause "cycling" (the pump cycles on and off rapidly). This is not a problem unless the pump is subject to continuous cycling within one second intervals for long periods of time.

ADJUSTING OPERATING PRESSURE

The sprayer is equipped with a "Y" fitting containing a bypass valve and a boom valve. The bypass valve controls the flow to the return (bypass) hose. The amount of flow through the return hose determines the operating pressure when the boom or the spray gun is in use. Adjust the bypass valve while either the boom or the spray gun is in use to obtain the desired pressure, indicated by the pressure gauge. The tip chart on page 9 shows how different pressure settings affect boom application rates.

ON-OFF ADJUSTMENT OF BOOM NOZZLES

The boom valve on the "Y" fitting controls flow to the boom nozzles. It should be either completely open or completely closed. The boom operating pressure can be controlled using the bypass valve on the "Y" fitting.

ADJUSTING SPRAY GUN NOZZLE

Turn the nozzle on the spray gun to adjust the spray from a cone shaped fine mist to a straight stream. Control the spray gun operating pressure with the bypass valve on the "Y" fitting. Maximum spray gun pressure can be attained when the boom is shut off.

SETTING THE BOOM FOR SPRAYING

The correct positioning of the boom places the nozzles approximately 40" apart and 14" above the ground. This gives a spray width of approximately 80" with a slight center overlap. See figure 13.

- a. Slide the boom bars out to the ends of the slots.
- b. Swivel the boom bars until the nozzles are approximately 14" above the ground.
- c. Make sure the nozzles are adjusted so that the openings point straight down.

USING THE SPRAYER

- 1. Determine the application rate (gallons per 1,000 sq. feet or gallons per acre) based on the chemical manufacturers recommendations. Use this rate to help select the pressure setting and tractor speed in the following instructions.
- Determine the approximate square footage of the area to be sprayed and estimate the number of gallons required. This can help avoid unneeded solution left in the tank.
- 3. Determine the appropriate speed at which to travel, based on the chosen pressure setting and the recommended application rate. Use the tip chart on page 9.
- 4. To determine the throttle setting for attaining the appropriate speed, mark off 100, 200 and 300 feet intervals. The speed chart at the bottom of page 9 indicates the number of seconds it takes to travel these distances. Set the throttle and, with a running start, travel the distances in the number of seconds indicated by the speed chart. Once you have determined the throttle and gear settings needed, mark the throttle location so that you can easily resume the same speed after stopping.
- 6. Set the operating pressure. Spray with plain water to help determine the best setting. For best results stay in the 20 to 30 PSI range. (At 10 PSI the spray pattern begins to break up, at 40 PSI some drift develops.) Refer to the tip chart on page 9.
- 7. Add the chemical solution to the tank, following the product instructions.
- Drive to the starting place for spraying. Set the boom in position for spraying. Set the throttle at the position determined in step 4. Reach back and flip the pump/motor switch "ON" to start spraying.
- 9. Stay clear of flowers, shrubs and evergreen trees when spraying weed control solutions to prevent contact of the solution with these sensitive plants.



CAUTION: WEAR EYE PROTECTION, GLOVES AND PROTECTIVE CLOTH-ING WHEN HANDLING AND WORKING WITH LAWN CHEMICALS.

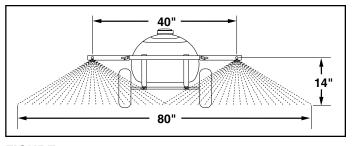


FIGURE 13

MAINTENANCE

- 1. Do not store sprayer with any solution left in tank.
- 2. Periodically clean the strainer in the end of the intake hose at the bottom of the tank. Remove the nylon swivel nut from the hose, pull out the screen and flush it with clear water.
- 3. Periodically clean the strainers in the boom nozzles. Remove the nozzle, pull out the screen and flush it with clear water.

AFTER EACH USE

- 4. After use, fill the sprayer part way with water, start the sprayer and allow clear water to be pumped through the plumbing system and out through the boom assembly and the handgun. Use the handgun to thoroughly wash all internal parts of the tank, the outside of the tank and the boom.
- 5. Refill the tank about half full with plain water and a chemical neutralizer and repeat the cleaning instructions above. Flush the entire sprayer with the neutralizing agent. Follow the chemical manufacturers instructions for disposal of all wash or rinsing water.

ATTENTION!

Do not allow chemicals to sit in pump for extended times of idleness. Some chemicals will damage the pump valve if allowed to soak untreated for a length of time. Always flush the pump with water after each use. Follow the procedures in the AFTER EACH USE instructions for flushing and disposal.

WINTER STORAGE

- 6. Drain all water out of the sprayer, paying special attention to the pump and handgun. These items are especially prone to damage from chemicals and freezing weather.
- The sprayer should be winterized before storage by pumping a 50-50 solution of water and R. V. antifreeze through the entire plumbing. Proper care and maintenance will prolong the life of the sprayer.

U.S. GALLON TIP CHART

Tip No.	Spray Height	Pressure PSI	Tip Capacity US Gallons	GALLONS PER ACRE (BASED ON WATER)						
	Inches		Per Minute	1 MPH	2 MPH	3 MPH	4 MPH	5 MPH	7.5 MPH	10 MPH
		10	.30	44.2	22.1	14.8	11.1	8.9	5.9	4.4
#3	13"	20	.42	63	31.5	20.9	15.7	12.6	8.4	6.3
		30	.52	76.8	38.4	25.8	19.3	15.4	10.3	7.7
Tip No.	Spray Height	Pressure PSI	Tip Capacity US Gallons	GALLONS PER 1000 SQ. FT. (BASED ON WATER)						
	Inches		Per Minute	1 MPH	2 MPH	3 МРН	4 MPH	5 MPH	7.5 MPH	10 MPH
		10	.30	1.0	0.50	0.34	0.26	0.20	0.14	0.10
#3	13"	20	.42	1.4	0.72	0.48	0.35	0.29	0.19	0.14
		30	.52	1.8	0.88	0.59	0.44	0.35	0.24	0.18

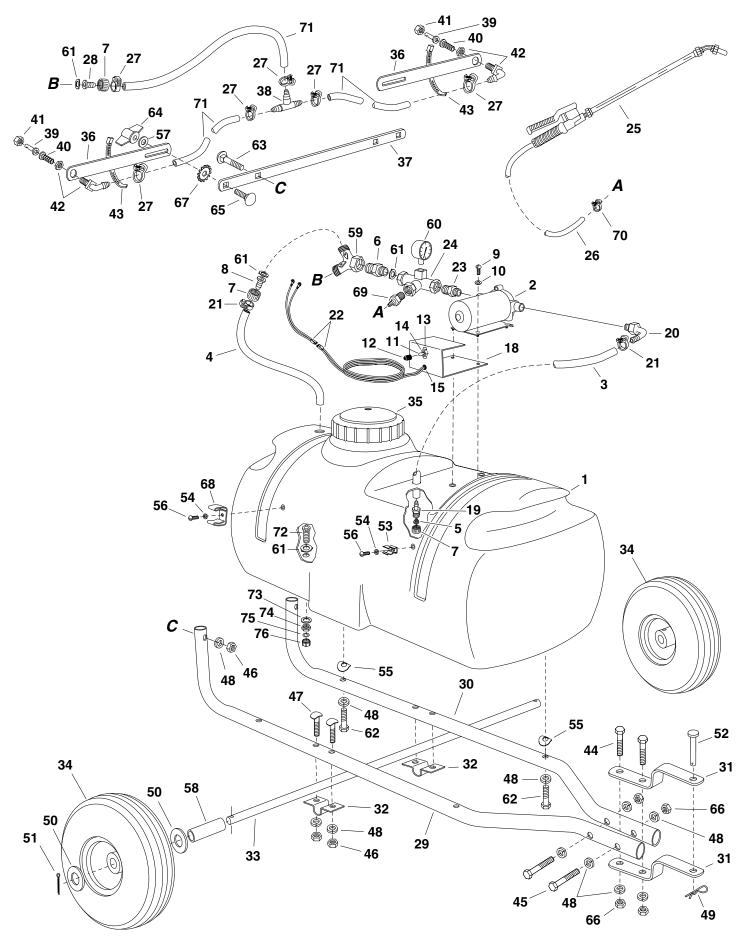
IMPERIAL GALLON (LITER) TIP CHART

(BASED ON WITH 7.5 MPH	10 MPH				
K/H 12 K/H					
K/H 12 K/H					
	16 K/H				
'.4 4.9	3.7				
3.7) (22.3)	(16.7)				
0.5 7.0	5.2				
7.7) (31.8)	(23.8)				
2.8 8.6	6.4				
8.3) (39.0)	(29.1)				
IMPERIAL GALLONS (Liters) PER 1000 SQ. FT. (BASED ON WATE					
ЛРН 7.5 МРН	10 MPH				
K/H 12 K/H	16 K/H				
.17 0.11	0.08				
.77) (0.51)	(0.38)				
.24 0.16	0.12				
.10) (0.73)	(0.55)				
.29 0.20	0.15				
.34) (0.90)	(0.67)				
\	0.5 7.0 7.7) (31.8) 2.8 8.6 8.3) (39.0) FT. (BASED ON MPH 7.5 MPH K/H 12 K/H .17 0.11 .77) (0.51) .24 0.16 .10) (0.73) .29 0.20				

GROUND SPEED CHART

M.P.H. (K/H)	Time Required in Seconds to Travel a Distance of: 100 ft (30.5 M) 200 ft (61 M) 300 ft (91.5 M)				
1.0 (1.6) 2.0 (3.2) 3.0 (4.8) 4.0 (6.4) 5.0 (8.0) 6.0 (9.7) 7.0 (11.3) 8.0 (12.9) 9.0 (14.5) 10.0 (16.1)	68 34 23 17 14 11 9.7 8.5 7.6 6.8	136 68 45 34 27 23 19 17 15	205 102 68 51 41 34 29 26 23 20		

REPAIR PARTS FOR 25 GALLON SPRAYER MODEL 45-0293



REPAIR PARTS LIST FOR 25 GALLON SPRAYER MODEL 45-0293

REF. NO.	PART NO.	QTY.	DESCRIPTION	REF. NO.	PART NO.	QTY.	DESCRIPTION
NO. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35	NO. 46283 45015 46278 45021 45024 45031 45032 45033 45069 43910 45084 45082 45080 45048 45085 45086 23889 46276 46277 45025 45018 45049 45050 47406 47393 45026 45034 47624 47625 23014 23917 24615 44456 46700	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Tank (25 Gal.) Pump and Motor Hose, 1/2" ID (24" Lg.) Hose, 1/2" ID (20" Lg) Strainer, Cap Type 1" Adapter, 1/2" NPT x Hose Nut, Swivel 3/4" Garden Hose Hose Barb, 1/2" Screw, Ph. Pan Hd. 10-24 x 1" Lg. Washer, Flat #10 SAE Switch, On - Off Boot, Rubber Switch Plate, On - Off Switch Nut, Hex 15/32-32 Thd. Bushing, Strain Relief Terminal, .25 Male Tab (not shown) Terminal, .25 Female Tab (not shown) Bracket, Switch Mounting Adapter, 3/4" GH x 1/2" Barb Elbow, 3/8 NPT x 1/2" Barb Clamp, 1/2" Hose Connector with Wire Nipple, (Nylon) 1/2" x 3/8" Red. Tee, 1/2" x 1/2" x 1/2" (1/4" Port) Spray Gun Hose, 1/4" ID (12' 6" Lg) Clamp, 3/8" Hose Hose Barb, 3/8" Hitch Tube, R.H. Hitch Tube, L.H. Hitch Bracket Clamp, 3/4" Axle Axle, 3/4" Wheel Lid	NO. 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 66 67 68 69 70 71 72 73 74	NO. 45029 45037 47396 726-0178 43224 46782 43083 44947 43086 43343 43009 43093 47623 45180 736-0722 44695 45040 43081 45151 45017 45071 45072 48043 44215 712-0421 43682 43064 44732 47397 47390 47405 47399 47398 47402	2222264614211242221144222421113111	Strainer, Screen Type Nut, Screen Body Elbow, Plastic 11/16" Thd. Nylon Tie Bolt, Hex 5/16-18 x 2-1/4" Bolt, Hex 5/16-18 x 3" Nut, Hex 5/16-18 Thread Bolt, Curved Head 5/16-18 x 1-5/8" Lock Washer, 5/16" Pin, Hair Cotter #4 (1/8") Washer, 3/4" Cotter Pin, 1/8" x 1-1/2" Hitch Pin Hose Clip, Small Lock Washer, #10 Washer, Bowed Screw, Phillips Hd. #10-24 x 1/2" Washer, 5/16" Std. Wrt. Spacer Hose "Y" W / Valves 3/4" Gauge, Pressure 2" 100 PSI Gasket, 3/4" Garden Hose Bolt, Hex 5/16-18 x 1-5/8" Bolt, Carriage 5/16-18 x 1-3/4" Knob Bolt, Carriage 5/16-18 x 1-1/4" Nut, Hex Lock 5/16-18 Thd. Washer, Tooth Lock 5/16" Hose Clip (Large) Adapter, 1/2" NPT x 1/4" Barb Clamp, 1/4" Hose Hose, 3/8" ID (20" Lg.) Drain Body Washer, Nylon Nut, Nylon 11/16" Thd.
36 37 38 39	24122 24585 47394 45028	2 1 1 2	Boom Bar Bracket, Boom Mount Tee, Plastic 3/8" Hose Nozzle, SS Floodjet	75 76	47400 47403 47645	1 1 1	O-Ring, 5/8" OD Cap, Nylon 11/16" Thd. Owners Manual

AGRI-FAB® LIMITED WARRANTY

WHO IS COVERED: This Warranty covers only the original retail purchaser of an AGRI-FAB® product or part. It is not transferable.

HOW LONG DOES COVERAGE LAST: This Warranty remains in force for 1 year from the date of purchase.

WHAT IS COVERED: Any defect in material or workmanship of your AGRI-FAB® product or part.

WHAT IS NOT COVERED:

- 1. This warranty does not apply to the engine or components parts thereof. Please refer to the applicable manufacturer's warranty on these items
- 2. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by AGRI-FAB®.
- 3. This Warranty applies only to products, which have been properly assembled, adjusted, operated, and maintained in accordance with the instructions furnished. This Warranty does not apply to any product, which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
- 4. Exclusions: Excluded from this Warranty are belts, blades, blade adapters, normal wear, normal adjustments, standard hardware and normal maintenance.
- 5. AGRI-FAB® does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through AGRI-FAB's authorized channels of export distribution.

WHAT AGRI-FAB® WILL DO: Repair or replace your AGRI-FAB® product or part.

HOW TO GET SERVICE: Deliver the AGRI-FAB® product or part to AGRI-FAB's local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of AGRI-FAB, Inc. at P.O. BOX 903, SULLIVAN, ILLINOIS 61951. The return of a product or part to AGRI-FAB® will not be accepted unless prior written permission has been extended by AGRI-FAB®.

THE DURATION OF ANY IMPLIED WARRANTY OF MERCHANTABILITY IS LIMITED TO THE DURATION OF THE ABOVE EXPRESS WARRANTY. THE REMEDIES PROVIDED IN THIS LIMITED WARRANTY ARE THE CUSTOMER'S SOLE AND EXCLUSIVE REMEDIES. EXCEPT FOR THE OBLIGATIONS SPECIFICALLY SET FORTH IN THIS LIMITED WARRANTY, IN NO EVENT SHALL AGRI-FAB® BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES, WHETHER BASED ON CONTRACT, TORT, OR ANY OTHER LEGAL THEORY.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you.

This Warranty gives you specific legal rights, and you may also have other rights, which vary from state to state. Agri-Fab, Inc., 303 West Raymond St., Sullivan, Illinois 61951 - (217) 728-8388 - www.Agri-Fab.com

REPAIR PARTS

303 West Raymond Sullivan, IL. 61951 217-728-8388 www.agri-fab.com