



BOLENS DIVISION

PORT WASHINGTON, WISCONSIN
American Forest Outdoor Power Equipment

SERVICE BULLETIN

NO. 137

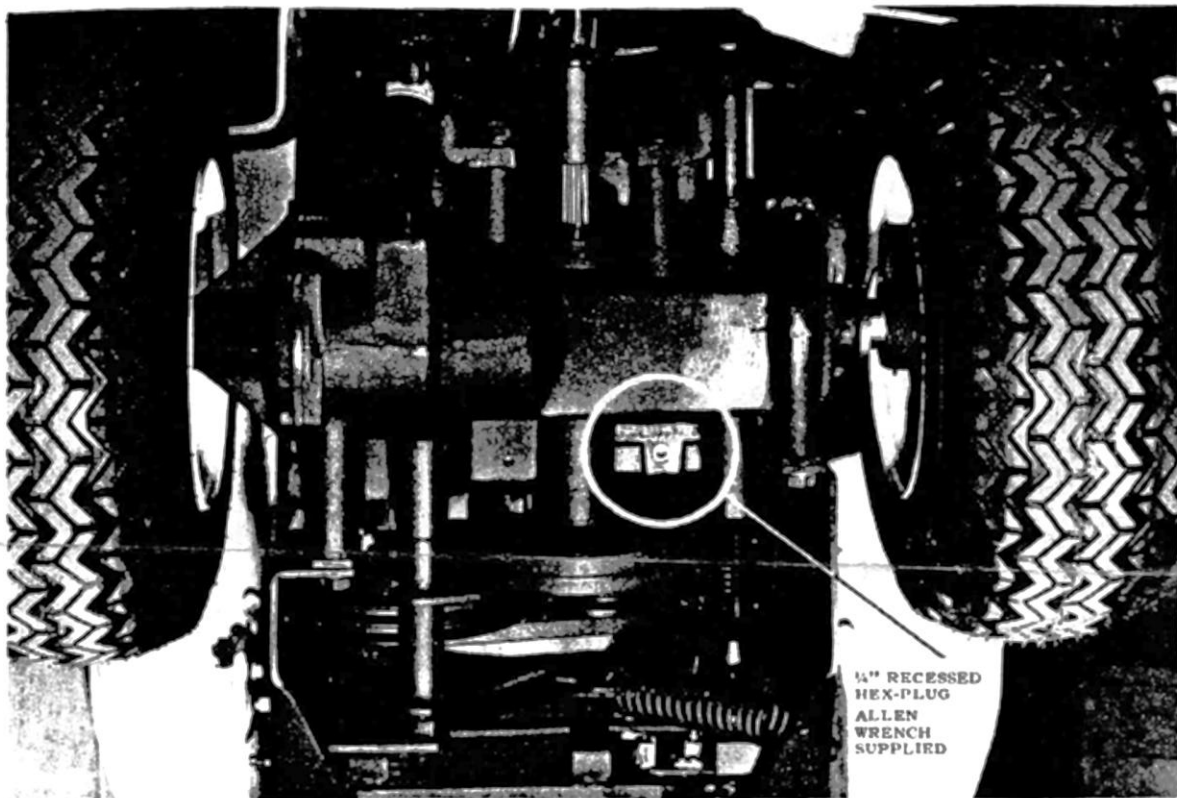
May 17, 1967

TO: ALL BOLENS DISTRIBUTORS AND DEALERS

SUBJECT: MODEL 931 ESTATE KEEPER ENGINE CRANKCASE OIL-DRAIN PLUG

Because of a rather undesirable oil-drain procedure and tire-chain interference on the previous Left Side engine oil-drain system on our previous Model 930 Estate Keepers, we had no alternative but to request a NEW bottom oil-drain on the TRA-10D engine, now used on the new Model 931 Estate Keeper. Wisconsin Motors proposal of installing a 3/8" recessed pipe-plug in the lowest area of the gear-cover (out-put end of engine per illustration below) seemed to be the only feasible solution. Therefore, we furnish the long 1/2" Hex Allen-Wrench with each unit shipped.

The illustration below will be included in the next printing of the Model 931 Estate Keeper Owner Manuals. Please inform all Early 931-01 Estate Keeper Owners of the engine oil-drain plug location.



Sincerely Yours,

A.A. Meyer
A.A. Meyer
Service Manager



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America's Finest Outdoor Power Equipment

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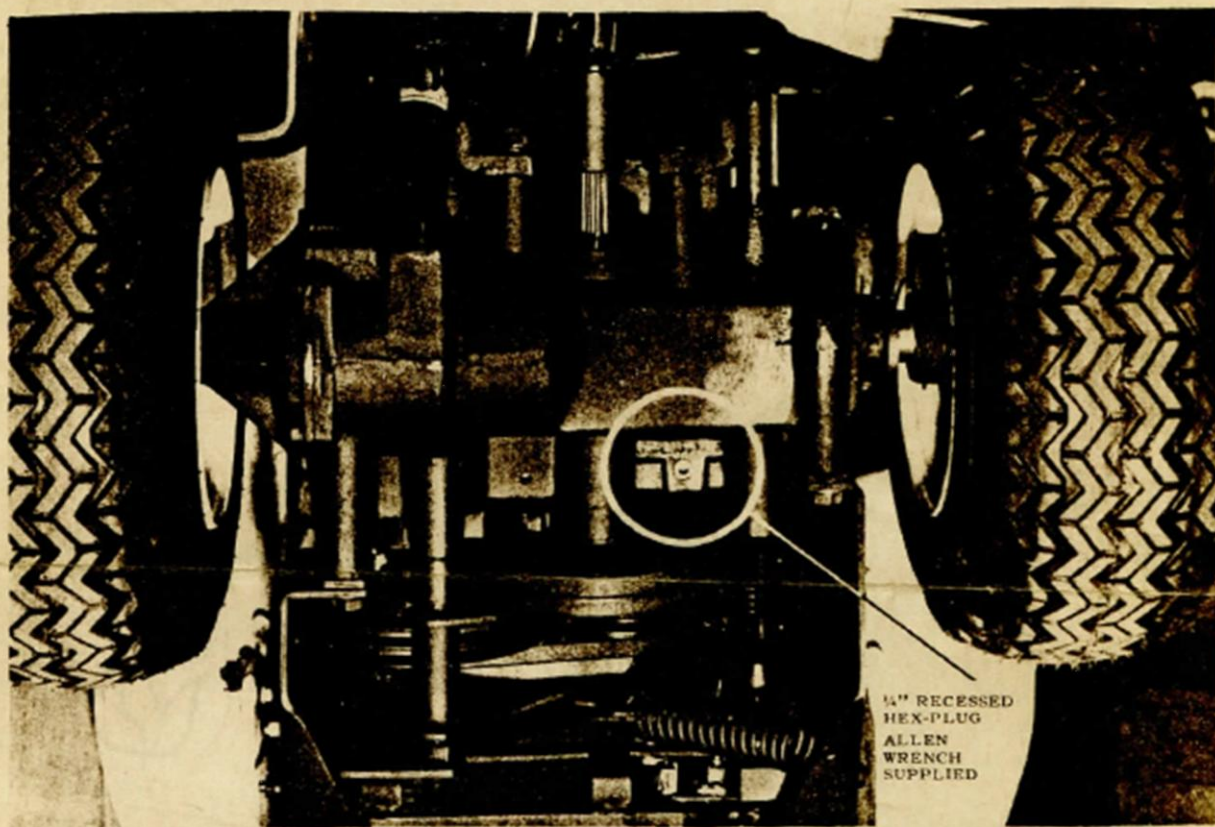
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