



BOLENS DIVISION

PORT WASHINGTON, WISCONSIN

America's Finest Outdoor Power Equipment

SERVICE BULLETIN

November 25, 1963

#144

TO: ALL BOLENS DISTRIBUTORS AND DEALERS

SUBJECT: HYDROSTATIC VALVE CAP CHANGE ON MODEL 198 "1455" TRACTOR

The forward - reverse valve cap located under the transmission cover must be changed on all "1455" tractors below serial #1334. Units in crates should be changed-over at time of pre-delivery set up.

Distributors and Dealers: Order these caps directly from Bolens Service Department. List the quantity needed and serial numbers of the "1455's" to be changed. Caps and cover gaskets will be shipped no charge, prepaid directly to you.

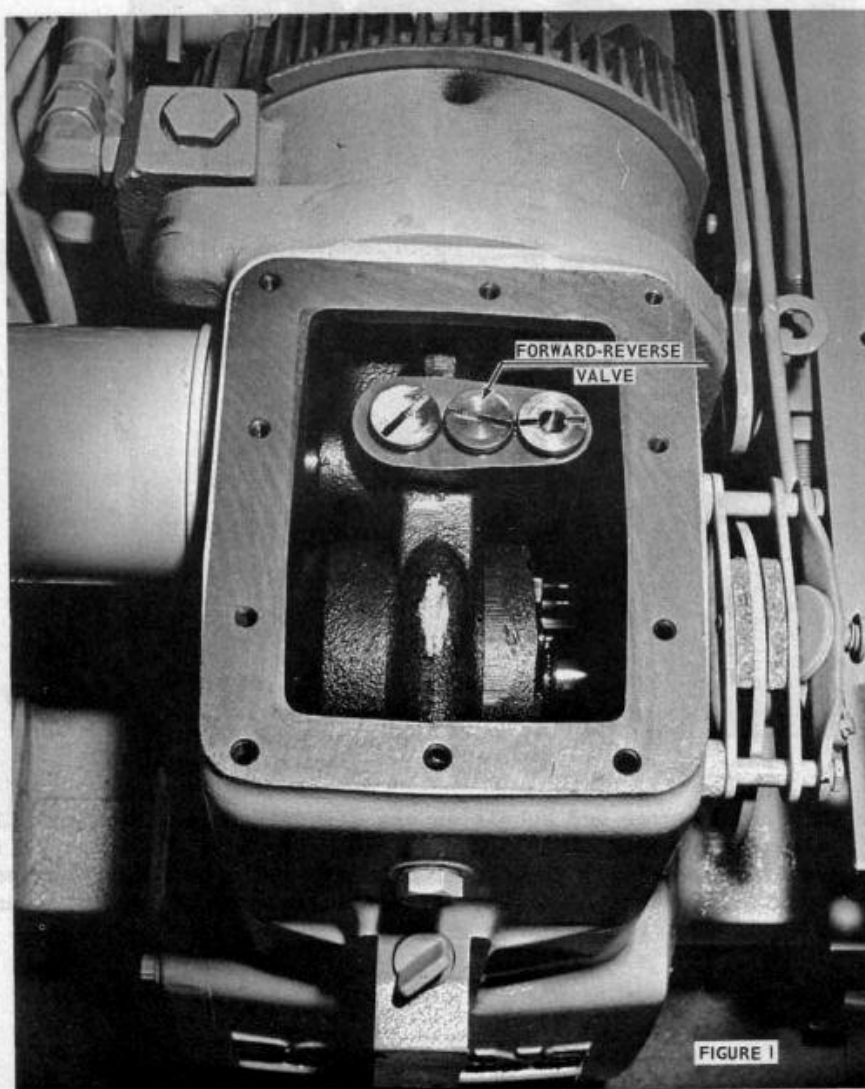


FIGURE 1

OVER

Refer to Figure 1 and proceed as follows:

1. Remove fender and fender support.
2. Clean area around cover and remove.
3. Remove center cap. Use a large washer in slot and adjustable wrench to facilitate removal.
4. Refer to Figure 2 (cross section of valve) and note location of valve seat. Check valve seat for proper location, carefully reset with steel punch if necessary. If valve seat has come out, reinstall with chamfered end in first.
5. Install new cap and tighten securely.
6. Install new cover gasket and finish reassembling.

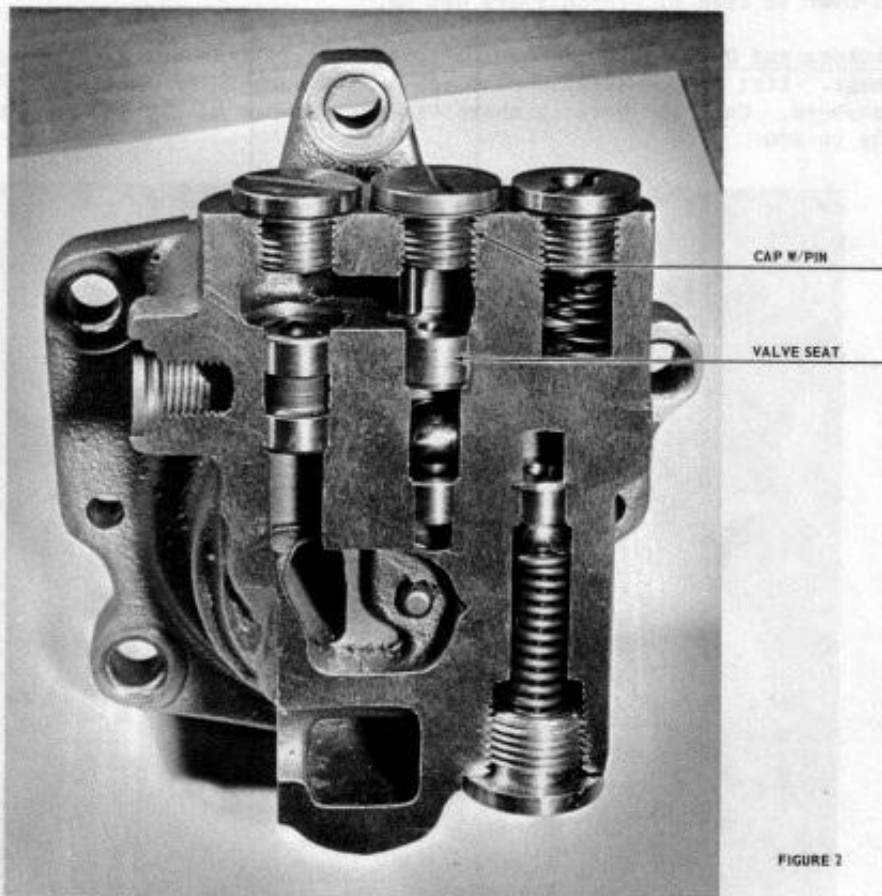


FIGURE 2

Complete this change-over and submit on one standard Bolens Warranty Claim listing the serial numbers of 1455's that you have changed whether it is only one change-over or several. Make reference to Service Bulletin #144 on work performed section of warranty claim. A labor allowance of \$4.50 per unit will be the standard rate.

Sincerely,

A. A. Meyer
A. A. Meyer
Service Manager