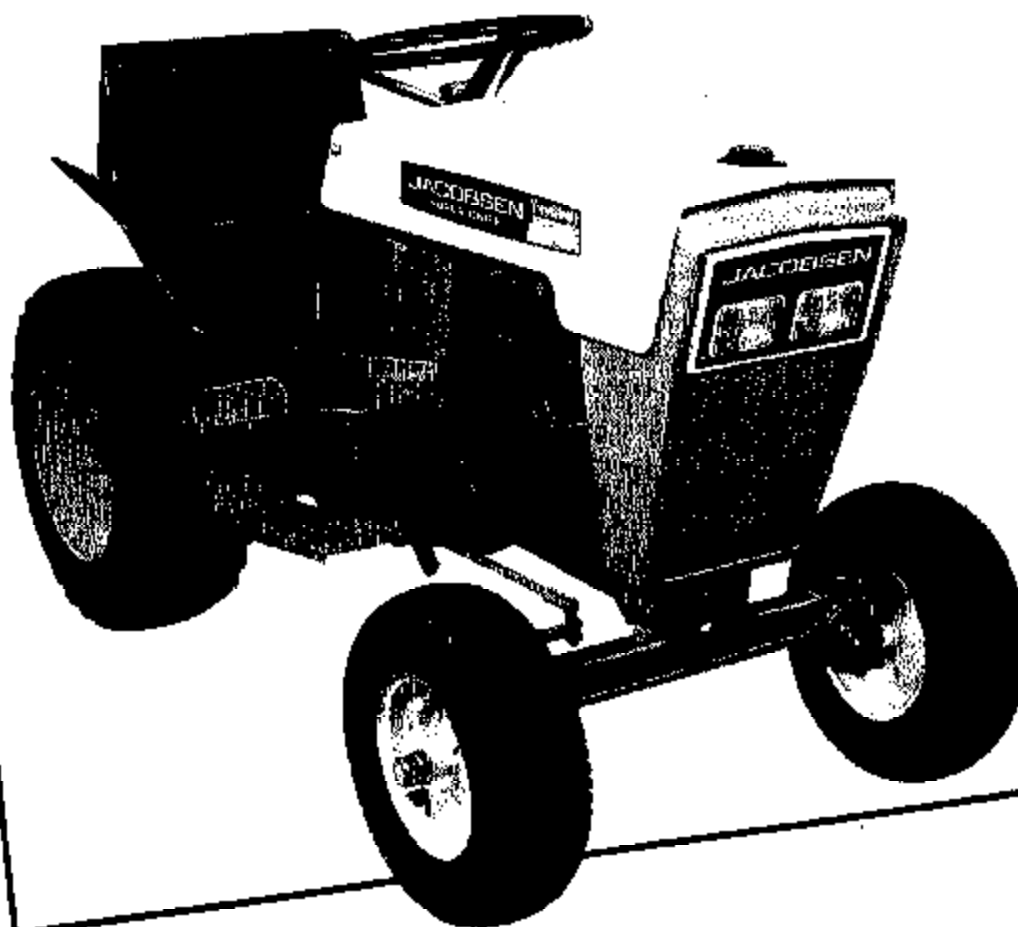


# for **JACOBSEN®** **CHIEF LAWN AND GARDEN TRACTOR**

1450 TRACTOR NO. 53259 SUPER CHIEF  
SERIAL NO. 1601 AND UP  
1450 TRACTOR NO. 53260 SUPER CHIEF  
SERIAL NO. 1601 AND UP



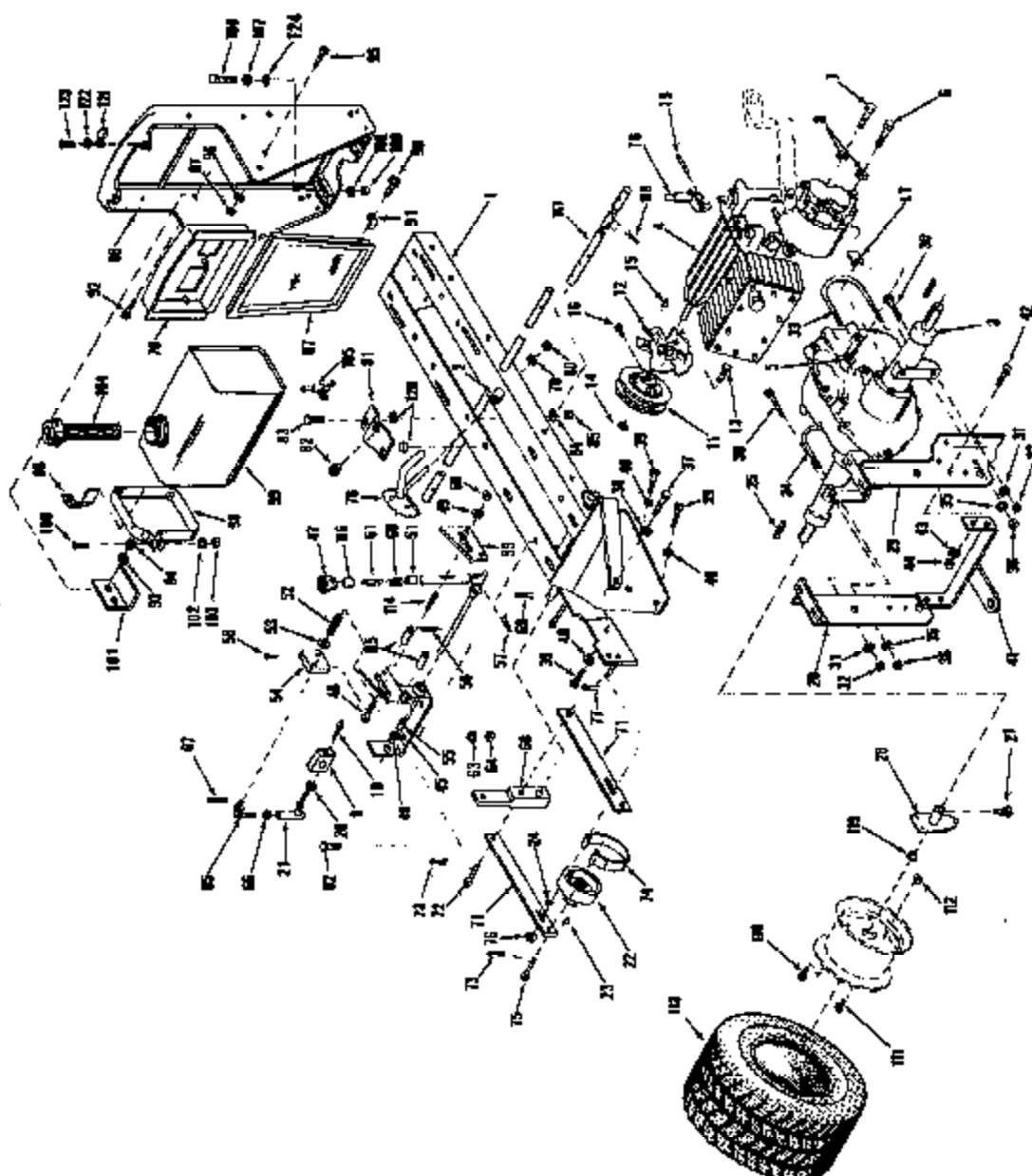
JACOBSEN MANUFACTURING COMPANY  
RACINE, WISCONSIN 53403

Part No. 347001.



**PARTS LIST**  
**CHIEF TRACTOR**  
**NO. 1450 SUPER**

### ILLUSTRATION 1.



## PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 1.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	114042	1	Frame Assm.	30	400266	4	Screw, 3/8-16 x 1-3/4 Hex Hd Cap - Hitch Bracket to Transaxle Mtg	59	344244	1	Quadrant
2	315393	2	Bushing, Steering Quad Pivot	31	446140	4	Lockwasher, 3/8 Med - Hitch	60	315344	1	Spring, Control Lever
3	114098	1	Transaxle (See Breakdown on Pages 24 - 25)	32	443110	4	Nut, 5/16-18 Hex - Hitch Bracket to Transaxle Mtg	61	243590	2	Plunger, Speed Control
4	114039	1	Hydrogear (Service on Exchange Basis)	33	343310	1	"U" Bolt, RH Hitch Bracket	62	400188	2	Screw, 5/16-18 x 1 Hex Hd Cap
5	343328	1	Coupling, Transaxle to Hydrogear	34	343311	1	"U" Bolt, LH Hitch Bracket	63	446134	2	Lockwasher, 5/16 Med
6	400270	1	Screw, 3/8-16 x 2 Hex Hd Cap - Transaxle to Hydrogear	35	446134	4	Lockwasher, 5/16 Med - "U" Bolt Mtg	64	443108	2	Nut, 5/16-18 Hex - Speed Control to Frame
7	400264	2	Screw, 3/8-16 x 1-1/4 Hex Hd Cap - Transaxle to Hydrogear	36	443106	4	Nut, 5/16 Hex - "U" Bolt Mtg	65	153858	1	Link Assm.
8	446140	3	Lockwasher, 3/8 Med - Transaxle to Hydrogear	37	400408	1	Screw, 1/2-13 x 1-1/2 Hex Hd Cap - Transmission to RH Frame	66	443808	1	Nut, 5/16-24 Hex Jam
9	343344	1	Arm, Speed Control	38	446152	1	Lockwasher, 1/2 Med - Transmission to LH and Front Frame	67	450306	1	Pin, Hair - Link Assm. to Control Arm Mtg
10	410501	1	Screw, 5/16-18 x 3/4 Sq Hd Cone Pt Set - Speed Control Arm to Pump Control Shaft	39	400262	4	Screw, 3/8-16 x 1 Hex Hd Cap - Transmission to LH and Front Frame Mtg	68	154561	1	Brake Actuator Arm Assm
11	238034	1	Pulley, Hydrogear Input	40	446140	4	Lockwasher, 3/8 Med - Transmission to LH and Front Frame Mtg	69	450440	1	Pin, 5/32 x 1-1/4 Cotter - Brake Actuator Arm Assm
12	331679	1	Fan	41	153562	1	Hitch Assm	70	113262	1	Head Light Panel Assm (See Illustration)
13	403532	3	Screw, #10-24 x 1/2 Hex Hd Mach - Fan to Pulley Mtg	42	400264	4	Nut, 5/8-16 x 1-1/4 Hex Hd Cap - Hitch Mtg	71	343335	2	Arm, Brake Slide
14	458103	1	Ring, Retaining - Pulley Stop	43	446140	4	Lockwasher, 3/8 Med - Hitch Mtg	72	461487	1	Pin, 3/8-1-1/4 Clevis - Brake Slide Arm Mtg
15	453009	1	Key, 5/32 x 5/8 Woodruff - Pulley Assm to Hydrogear Mtg	44	443110	4	Nut, 5/8-16 Hex - Hitch Mtg	73	460014	2	Pin, 3/32 x 3/4 Cotter - Clevis
16	412017	1	Screw, 5/16-18 x 3/4 Knurled Cap Pt Sq Hd Set - Pulley Assm to Hydrogear Mtg	45	154310	1	Bushing, Speed Control Pivot	74	153538	1	Brake Band and Lining Assm
17	343326	1	Clip, "U" Bolt Retaining	46	343347	1	Knob, Speed Control	75	461468	1	Pin, 3/8 x 1-1/2 Clevis
18	153863	1	Free Wheeling Ext Shaft Assm	47	342682	1	Screw, 5/16-18 x 1-1/2 Hex Hd Cap - Quad Mtg	76	453011	1	Washer, 3/8 SAE - Brake Band Mtg
19	461801	1	Pin, 3/16 x 3/16 Bolt - Ext to Free Wheeling Shaft	48	400192	2	Cap - Quad Mtg	77	460014	1	Pin, 3/32 x 3/4 Cotter - Brake Band Mtg
20	446136	1	Lockwasher, 5/16 Hwy - Ball Joint Mtg	49	446134	2	Nut, 5/16 Hex - Quad Mtg	78	126330	1	Steering Quad and Arm Assm
21	343338	1	Ball Joint Control Arm	50	443906	2	Nut, 5/16 Hex - Quad Mtg	79	329053	1	Washer, Quad Retaining
22	238023	1	Drum, Brake	51	153968	1	Speed Control Lever Assm	80	458438	1	Ring, Quad Retaining
23	463017	1	Key, 3/16 x 3/4 Woodruff - Drum Mtg	52	311870	1	Spring, Compression	81	154582	1	Steering Support Bracket and Bushing Assm
24	412014	1	Screw, 5/16-18 x 1/2 Sq Hd Cap Pt Set - Drum Mtg	53	452012	1	Washer, 1/2 Std - Spring to Shaft Mtg	82	315315	1	Bushing, Steering Rod
25	463038	2	Key, 1/4 x 1-1/8 Woodruff - Wheel Hub to Axle	54	343592	1	Arm Control	83	400226	2	Screw, 5/16-24 x 1 Hex Hd Cap
26	232035	2	Hub, RH & LH Rear Wheel	55	303412	1	Spacer	84	446134	2	Lockwasher, 5/16 Med
27	412059	4	Screw, 3/8-16 x 1 Sq Hd Kn Cap Pt Set - Wheel Hub to Axle Mtg	56	461377	1	Pin, 5/32 x 1-1/3 - Spring to Shaft Mtg	85	443106	2	Nut, 5/16-24 Hex - Steering Support Bracket Mtg
28	153837	1	Mitch Bracket Assm, LH	57	450036	1	Pin, 5/32 x 1 Cotter	86	205262	1	Cowling, Front
29	153838	1	Mitch Bracket Assm, RH	58	412020	1	Screw, 5/16-18 x 1 Sq Hd Cap Pt Set - Control Arm to Shaft Mtg	87	352309	1	Grille, Lower Front
								88	346392	2	Bracket, Fuel Tank Stabilizing
								89	400229	8	Screw, #10 x 5/8 Hd Hd Phillips - Grille and Headlight Panel Mtg
								90			Speed Nut, Timmerman - Grille and Headlight Panel Mtg
								91	445253	5	Screw, 5/16-18 x 7/8 Hex Hd Cap - Fuel Tank Bracket Mtg
								92	400198	2	

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

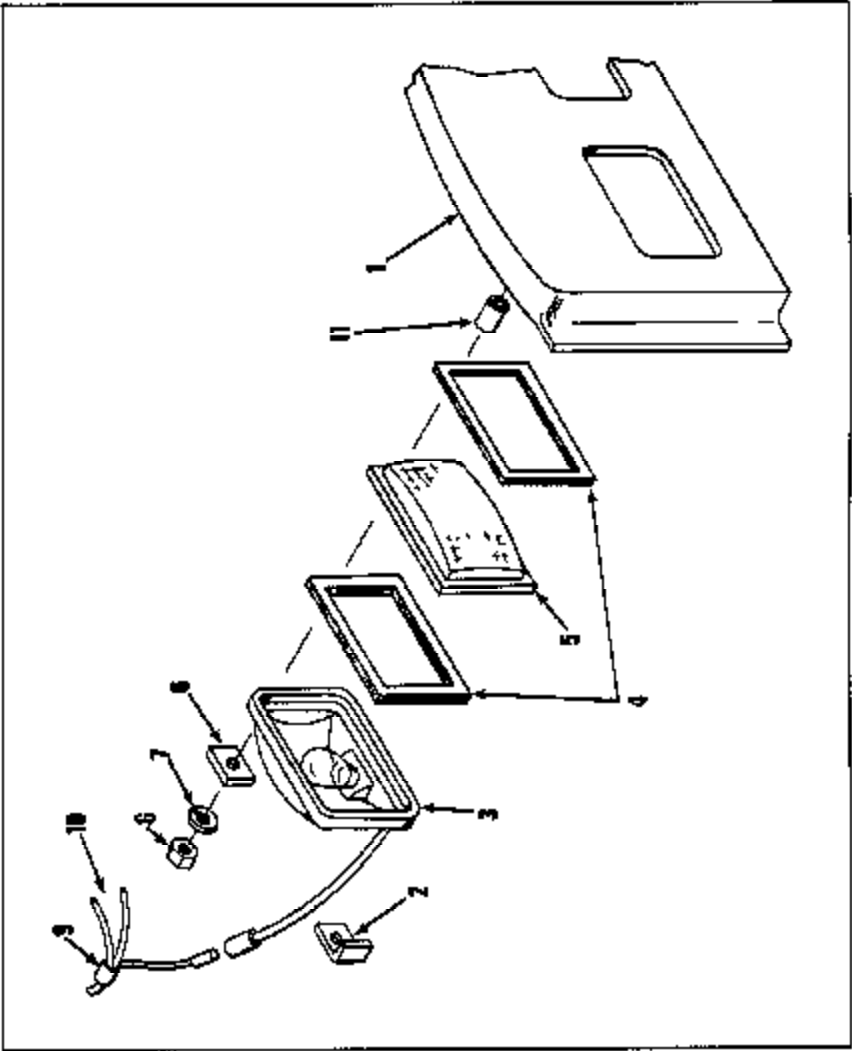
## PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 1 (CONT.)

Ref No	Part No.	Quan.	Description	Ref No.	Part No.	Quan.	Description	Ref No.	Part No.	Quan.	Description
93	446124	2	Lockwasher, 5/16 Med - Fuel Tank Bracket Mtg	103	443102	2	Nut, 1/4-20 Hex - Fuel Tank Mtg	112	443116	4	Nut, Rear Wheel Decorative Bolt Mtg
94	443106	2	Nut, 5/16-18 Hex - Fuel Tank Bracket Mtg	104	155569	1	Fuel Tank Cap and Gauge Assm	113*		2	Tires, Rear
95	344480	2	Bracket Mtg	105	108557	1	Shut Off Valve Assm	114	451399	1	Pin, 1/4x1-3/8 Roll
96	446134	2	Stud, Hood Latch	106	400266	2	Screw, 3/8-16x1-1/2 Hex Rd Cap - Front Cowling to Frame Mtg	115	343589	2	Spacer, Quad Mtg
97	443106	2	Nut, 5/16-18 Hex	107	327550	2	Washer, Front Cowling to Frame Mtg	116	341701	1	Cap, Speed Control
98	545712	2	Strip, Fuel Tank Mtg					117	343783	1	Bar, Foot Rest
99	119307	1	Fuel Tank Assm	108	446140	2	Lockwasher, 3/8 Med - Front Cowling to Frame Mtg	118	460060	2	Pin, 5/32x1-1/4 Cotter
100	402232	2	Screw, 1/4-20x1-1/4 Rd Hd Mach - Fuel Tank Mtg	109	443110	2	Nut, 3/8-16 Hex - Front Cowling to Frame Mtg	119	458124	2	Ring, Retaining
101	347170	2	Bracket, Fuel Tank					120	447012	2	Lockwasher, 5/16 Ext Tooth Spring, Hood Latch
102	446128	2	Lockwasher, 1/4 Med - Fuel Tank Mtg	110	315298	5	Bolt, Rear Wheel Mtg	121	344482	2	Lockwasher, #6 Med
				111	315298	4	Bolt, Rear Wheel Decorative	122	448110	2	Screw, #6x5/8 Slot Rd Hd Washer, Shakedown
								123	409250	2	
								124	454030	2	

\* See Owner's Manual for Tire Information

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 2



PARTS LIST - HEADLIGHT ASSEMBLY  
ILLUSTRATION 2.

Ref. No.	Part No.	Qeas.	Description
1	119862	1	Headlight Panel Assem
2	245711	2	Clip, Headlight
3	500469	1	Reflector and Socket Assem
4	545488	4	Gasket, Lens
5	545489	2	Lens
6	345713	1	Clip, Headlights
7	446118	3	Lockwasher, #10 Hvy
8	444310	3	Nut, #10-24 Hex
9	545490	1	Connector
10	500470	1	Male Terminal and Wire Assem
11	317452	1	Spacer, Center Clip

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 3.

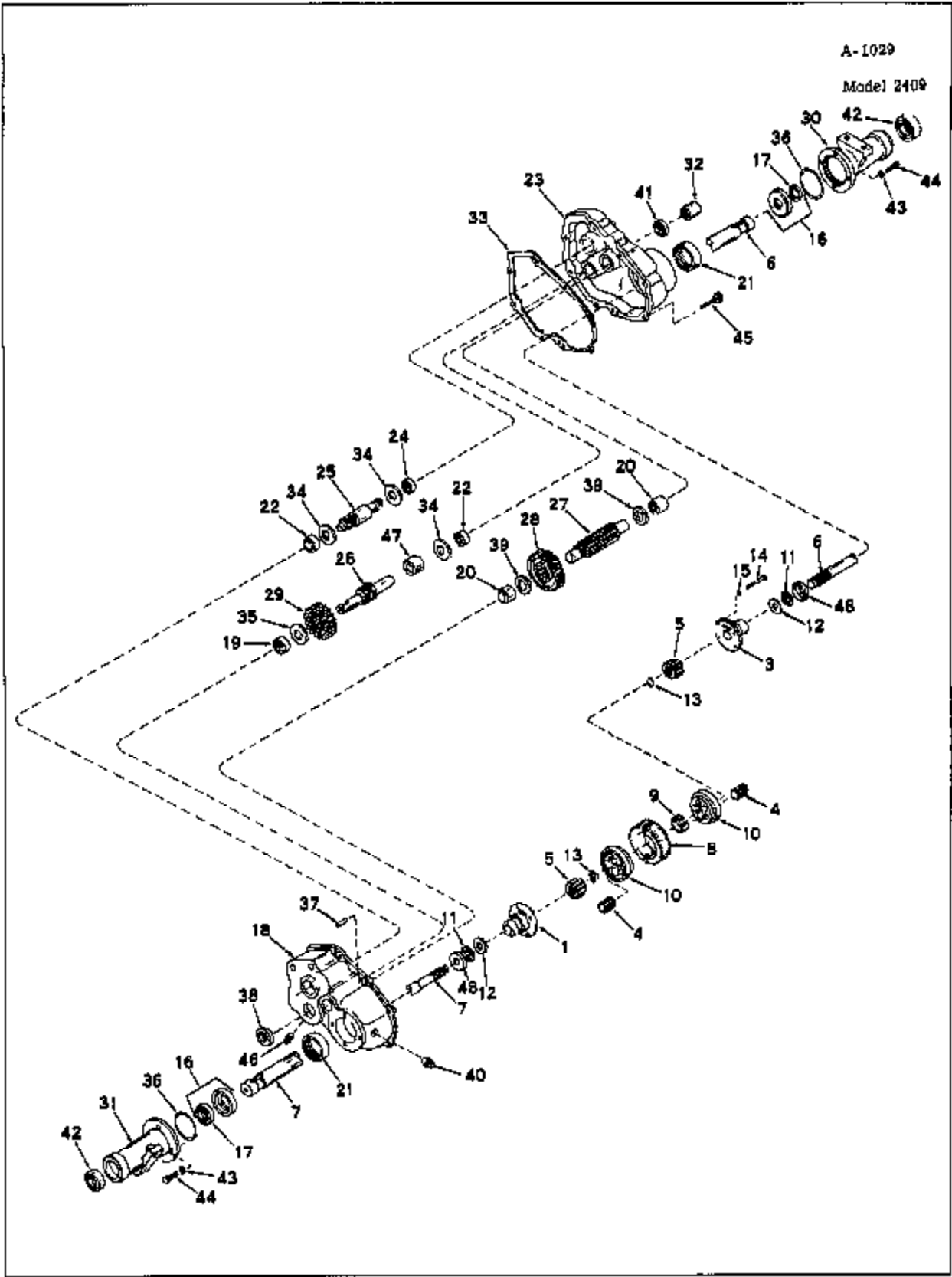


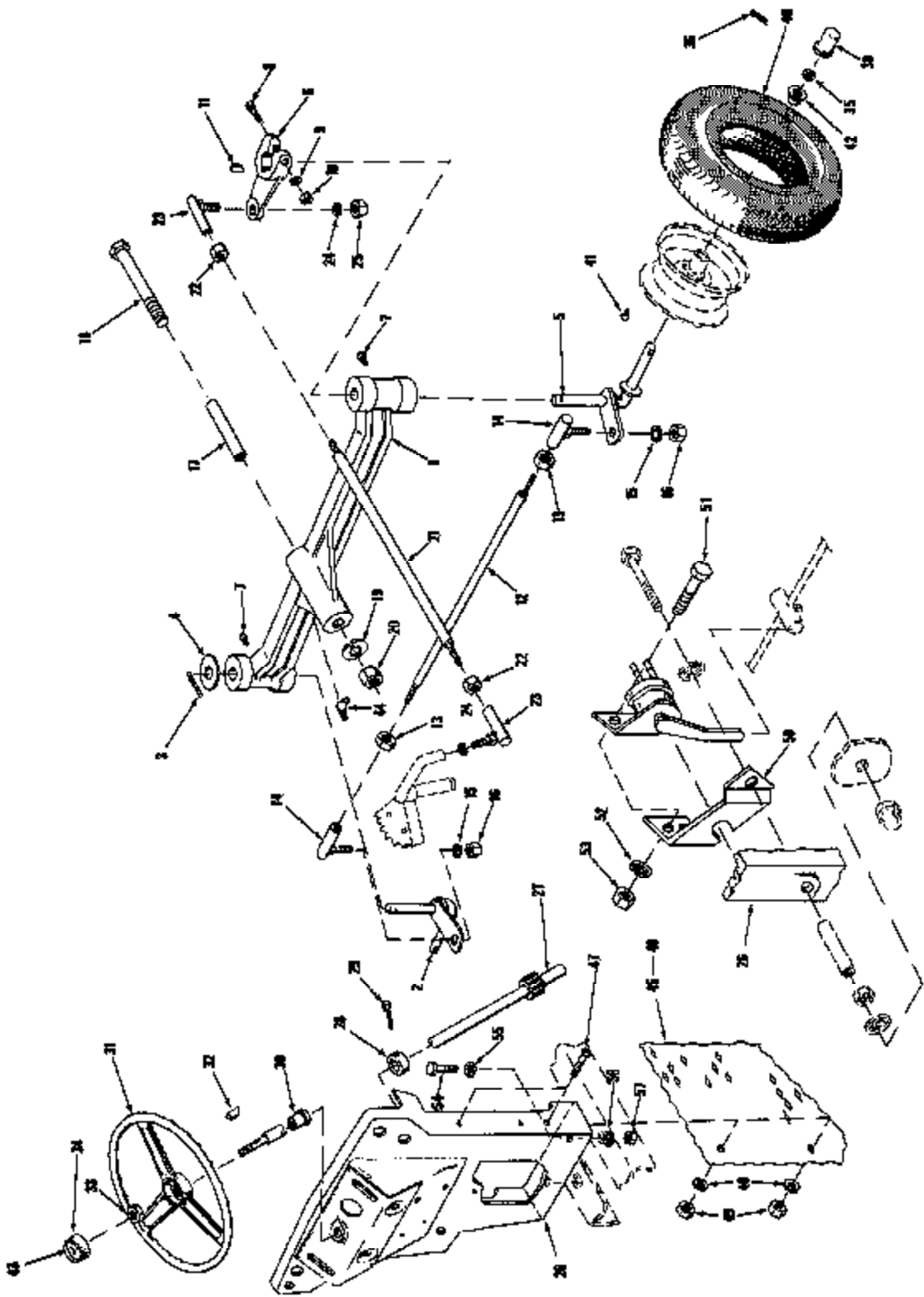


ILLUSTRATION 3.  
GEAR REDUCTION AND DIFFERENTIAL MODEL 2409

Ref. No.	Part No.	Description
1	774142	Carrier, Differential
3	774141	Carrier, Differential
4	778078	Gear, Pinion
5	778078	Gear, Side
6	774171	Axle
7	774170	Axle
8	778080	Gear, Ring
9	788053	Spring, Cylindrical
10	788052	Core, Body
11	780038	Bearing, Thrust
12	780042	Washer, Thrust
13	782018	Ring, Snap
14	782055	Screw, 1/4-20 x 3-1/4 Hex Hd Cap
15	782006	Lockwasher, 1/4"
16	788021	Retainer Assam, Oil (Incl No. 17)
17	788008	Seal, Oil
18	772040	Cover Assam, (Incl Nos. 19 thru 22)
19	780046	Bearing, Needle
20	780047	Bearing, Needle
21	780048	Bearing, Needle
22	780049	Bearing, Needle
23	770045	Case Assam, (Incl Nos. 20, 21, 22 & 24)
24	780074	Bearing, Needle
25	776063	Shaft & Pinion, Input
26	776064	Shaft & Gear, Brake
27	776065	Pinion, Output
28	778036	Gear, Output
29	778037	Gear, Idler
30	782024	Housing, Axle
31	782025	Housing, Axle
32	788038	Coupling
33	788023	Gasket, Case & Cover
34	780042	Washer, Thrust
35	780007	Washer, Thrust
36	788024	"O" Ring
37	786026	Pin, Dowel
38	788008	Seal, Oil
39	780052	Washer, Thrust
40	782019	Plug, Magnetic Drain
41	788005	Seal, Oil
42	780050	Bearing, Ball
43	792028	Lockwasher, 5/16"
44	792028	Screw, 5/16-18 x 7/8 Hex Hd Cap
45	792007	Screw, 1/4-20 x 3/4 Socket Hd Cap
46	792010	Plug, Pipe
47	786039	Spacer
48	780075	Race, Thrust

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 4.



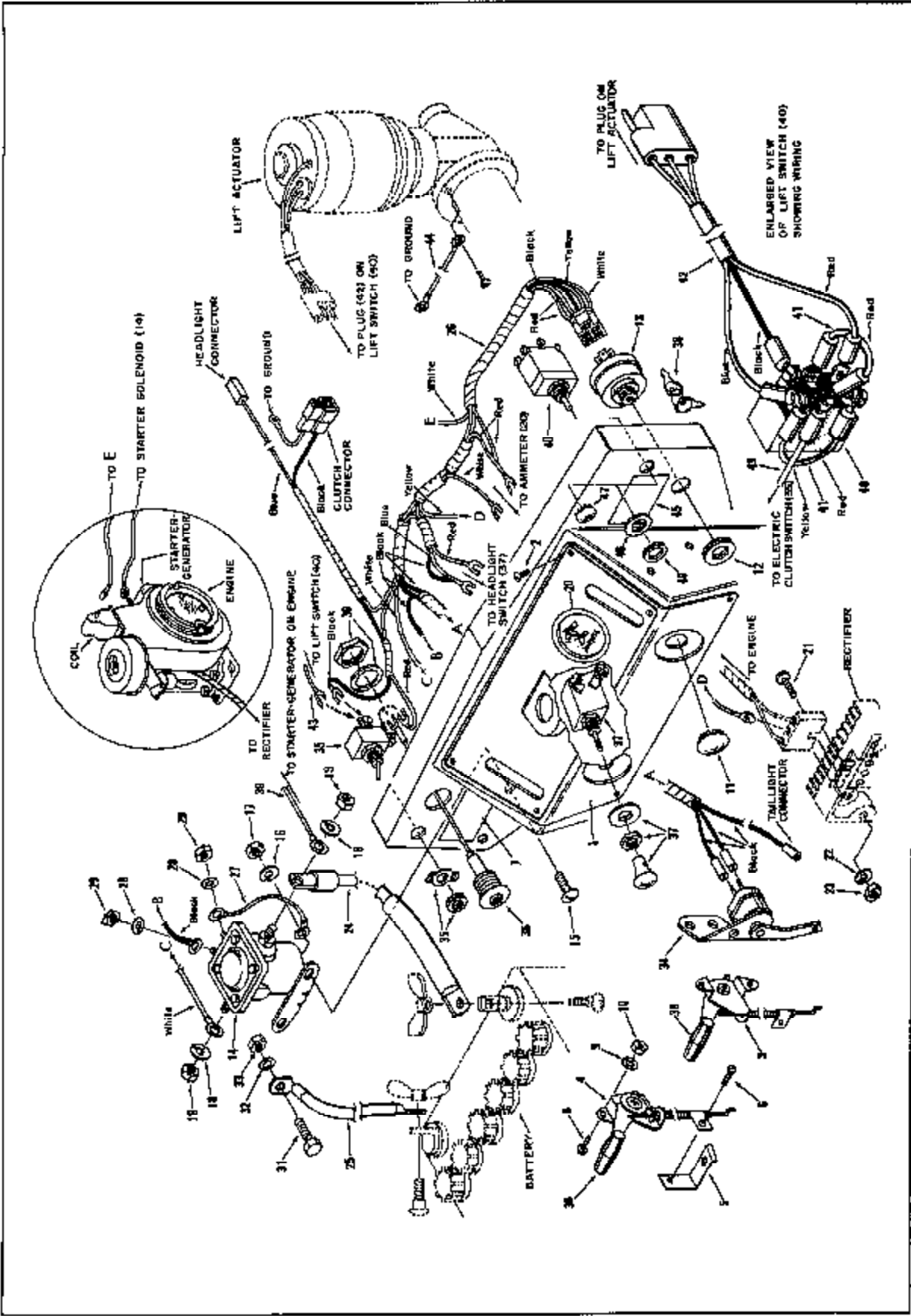
## PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 4.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	206281	1	Axle, Front	28	315273	1	Collar, Steering Rod
2	126321	1	LH Spindle Assm	29	412014	1	Screw, 5/16-18 x 1 1/2 Sq Hd Cup Pt Set - Steering Rod Collar Mtg
3	461201	1	Pin, 1/4 x 1-1/2 Type 1 Groove, - Front Wheel Spindle Washer Mtg	30	315313	1	Bushing, Steering Rod
4	452018	1	Washer, 3/4 Std - Front Wheel Spindle Mtg	31	126750	1	Steering Wheel
5	126332	1	RH Spindle Assm	32	463017	1	Key, 3/16 x 3/4 Woodruff - Steering Wheel Mtg
6	269018	1	Steering Arm	33	444849	1	Nut, 3/4-10 Hex Gyro C/Lk - Steering Wheel Mtg
7	471219	2	Fitting, Grease - 1/8 P.T.F., RH and LH Spindles	34	347005	1	Cap, Steering Wheel
8	400270	1	Screw, 3/8-16 x 2 Hex Hd Cap - Spindle Steering Arm Mtg	35	303458	2	Washer, Front Wheel Retaining
9	446140	1	Lockwasher, 3/8 Med - Spindle Steering Arm Mtg	36	460040	2	Pin, 5/32 x 1-1/4 Cotter - Front Wheel Mtg
10	443110	1	Nut, 3/8-16 Hex - Spindle Steering Arm Mtg	39	345986	2	Cap, Front Wheel Hub
11	463017	1	Key, Woodruff - Spindle Steering Arm Mtg	40*			Tires, Front
12	343805	1	The Rod	41	471214	2	Fitting, Grease
13	443830	2	Nut, 1/2-20 Hex Jam - Ball Joint to Tie Rod Mtg	42	328106	2	Bearing, Wheel
14	106348	2	Ball Joint	43	347006	1	Decal, Steering Wheel
15	446152	2	Lockwasher, 1/2 Med - Tie Rod to RH and LH Tie Rod Bracket Mtg	44	471210	1	Fitting, Grease, 1/8 P.T.F., 45° Elbow - Axle Pivot Center
16	443120	2	Nut, 1/2-20 Hex - Tie Rod to RH and LH Tie Rod Bracket Mtg	45	342924	1	Screen, Side RH
17	315336	1	Tube, Front Axle Support	46	346993	1	Screen, Side LH
18	406660	1	Screw, 5/8-16 x 5 Hex Hd Cap - Front Axle to Frame Mtg	47	404018	4	Screw, 1/4-20 x 3/4 Truss Hd Mach
19	446162	1	Lockwasher, 5/8 Lt. - Front Axle to Frame Mtg	48	453023	4	Washer, 1/4 Std
20	443823	1	Nut, 5/8-16 Hex - Front Axle to Frame Mtg	49	443102	4	Nut, 1/4-20 Hex
21	343773	1	Drag Link	50	345334	1	Bracket, Safety Switch
22	443320	2	Nut, 1/2-20 Hex Jam	51	408104	2	Screw, 1/4-20 x 1/2 Hex Hd Cap
23	106348	2	Ball Joint	52	446130	2	Lockwasher, 1/4 Hvy
24	446152	2	Lockwasher, 1/2 Med - Drag Link to Steering Arm Mtg	53	443102	2	Nut, 1/4-20 Hex
25	443120	1	Nut, 1/2-20 Hex - Drag Link to Steering Arm Mtg	54	400264	2	Screw, 3/8-16 x 1-1/4 Hex Hd Cap - Rear Panel to Frame Mtg
26	306280	1	Rear Panel	55	327650	2	Washer, Rear Panel to Frame Mtg
27	166712	1	Steering Rod and Pinion Assm	56	446140	2	Lockwasher, 3/8 Med - Rear Panel to Frame Mtg
				57	443110	2	Nut, 3/8-16 Hex - Rear Panel to Frame Mtg

\* See Owners Manual For Tire Information

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 5.

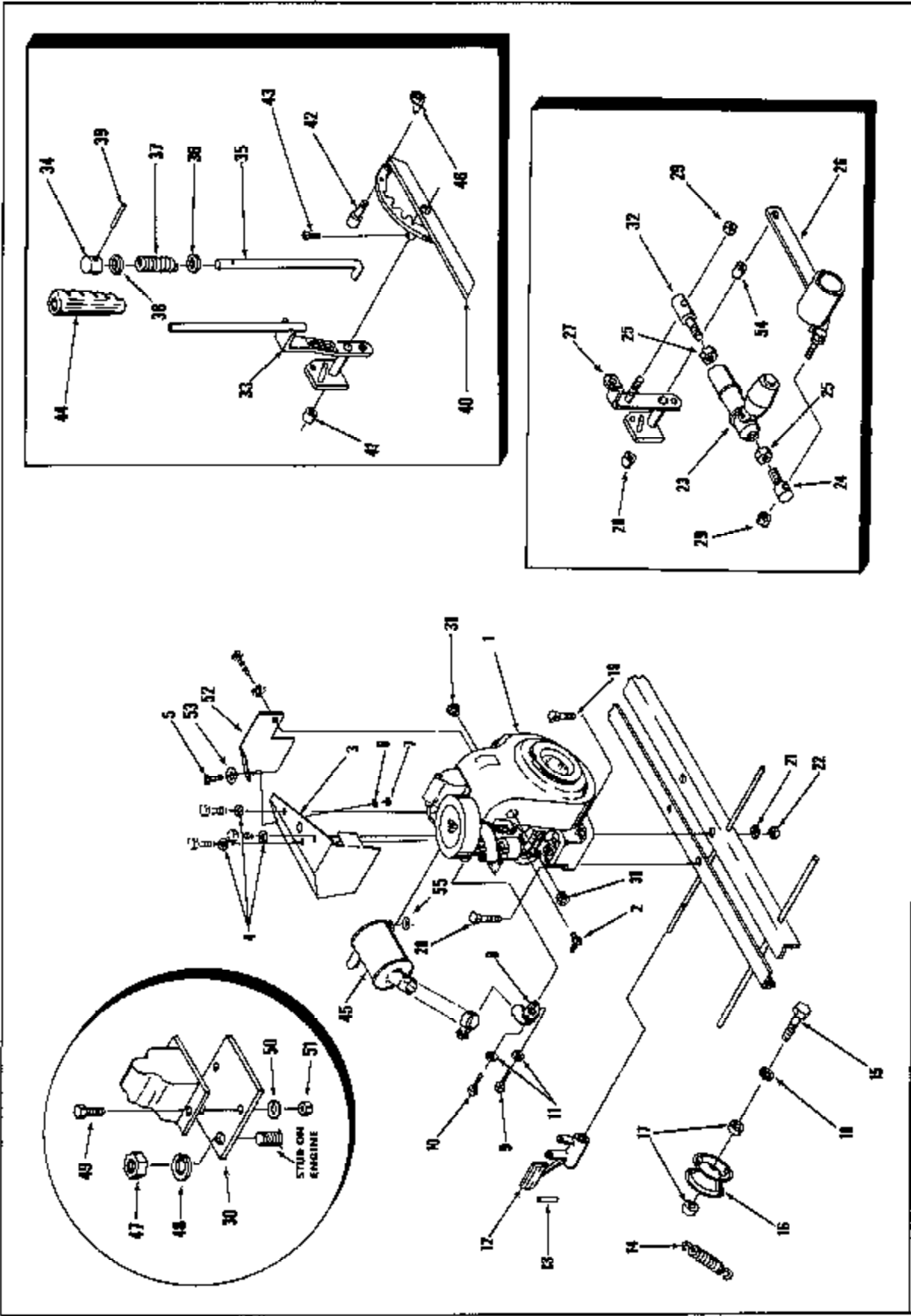


## PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 5.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	329067	1	Plate, Dash Panel	24	345797	1	Cable, Battery to Solenoid
2	409618	6	Screw, #7 x 5/16 Rd Hd Drive - Dash Panel	25	342684	1	Cable, Battery to Ground
3	154600	1	Plate Mfg	26	119308	1	Wiring Harness Assem
4	154602	1	Throttle Control Assem	27	112206	1	Cable, Solenoid to Ground
5	344772	1	Choke Control Assem	28	446116	2	Lockwasher, #10 Med - Starter Solenoid and Ground
6	403986	1	Support, Choke Cable	29	444312	2	Cable to Solenoid Mfg
7	348261	1	Screw, Choke Cable to Support Mfg	30	243060	1	Nut, #10-32 Hex
8	403914	4	Decal, Electric Clutch	31	400188	1	Key, Ignition (Set of 2)
9	446116	4	Screw, #10-24 x 3/4 Truss Hd Mach - Choke and Throttle Control to Panel Mfg	32	446134	1	Screw, 5/16-18 x 1 Hex Hd Cap - Ground Cable to Panel Mfg
10	444310	4	Lockwasher, #10 Med - Choke and Throttle Control to Panel Mfg	33	443106	2	Nut, 5/16-18 Hex - Ground Cable to Panel Mfg
11	341828	1	Nut, #10-24 Hex - Choke and Throttle Control to Panel Mfg	34	345335	1	Switch, Safety Start
12	343786	1	Plug - Button, Lighter Hole	35	343280	1	Switch, Electric Clutch
13	126749	1	Nut, Ignition Switch Mfg	36	155007	1	Pilot Light Assem
14	126070	1	Ignition Switch Assem ( Incl Ref 12 and 30)	37	345387	1	Switch, Headlight
15	404016	2	Solenoid, Starter	38	342644	1	Handle (each) - Throttle Lever, Control Lever
16	446126	2	Screw, 1/4-20 x 5/8 Truss Hd Mach - Solenoid Mfg	39	345570	2	Cable, Solenoid to Starter
17	443102	2	Lockwasher, 1/4 Med - Solenoid Mfg	40	155670	1	Switch, Lift (Electro-Lift Only)
18	446134	2	Nut, 1/4-20 Hex - Solenoid Mfg	41	345982	2	Cable, Interconnecting (Electro-Lift Only)
19	443508	2	Lockwasher, 5/16 Med - Starter Cable to Solenoid Mfg	42	345981	1	Cable, Switch to Actuator (Electro-Lift Only)
20	107917	2	Nut, 5/16-24 Hex Jam - Starter Cable to Solenoid Mfg	43	346983	1	Cable, Lift Switch to Electric Clutch Switch (Electro-Lift Only)
21	404020	1	Adjuster	44	346984	1	Cable, Actuator to Ground (Electro-Lift Only)
22	446128	2	Screw, 1/4-20 x 7/8 Truss Hd Mach - Regulator Rectifier Mfg	45	347044	1	Decal, Ignition and Lift (Electro-Lift Only)
23	443102	2	Lockwasher, 1/4 Med - Regulator Rectifier Mfg	46	345956	1	Decal, Ignition (Manual Lift Only)
			Nut, 1/4-20 Hex - Regulator Rectifier Mfg	47	347073	1	Washer, Switch Mfg (Electro-Lift Only)
					335906	1	Plug, Button (Manual Lift Only)

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 6.

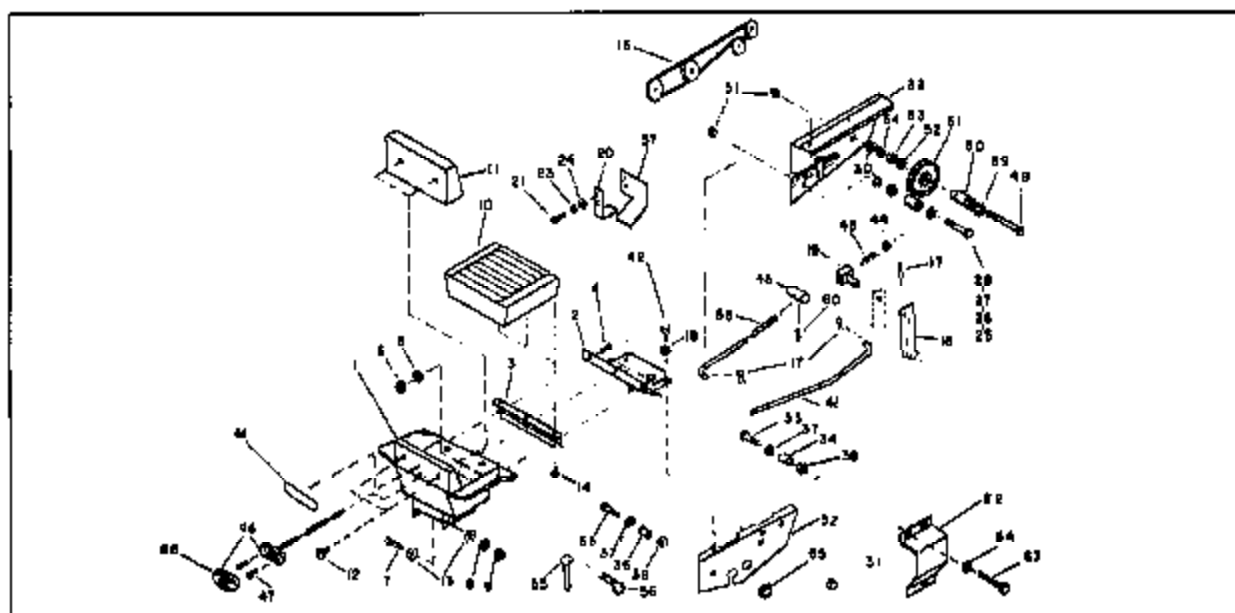


## PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 6.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1			Engine, Kohler, K321S	29	444758	2	Nut, 1/2-13 Hex Gripco - Actuator to Lift Lever
2	314044	1	Fitting, Fuel Line on Pump	30	346987	1	Mig (Electro Lift Only)
3	119310	1	Deflector, Heat	31	946401	2	Bracket, Coil
4	452008	3	Washer, 3/8 SAE - Heat Deflector to Engine Mig.	32	347067	1	Bushing, Fuel Line
5	400104	1	Screw, 1/4-20 x 1/2 Hex Hd Cap - Front Plate Mig.	33	126334	1	End, Actuator (Electro Lift Only)
6	446130	1	Lockwasher, 1/4 Hvy	34	315349	1	Tool Lift Lever Assem (Manual Lift Only)
7	443102	1	Nut, 1/4-20 Hex	35	343779	1	Plunger, Lift Lever (Manual Lift Only)
8	233067	1	Manifold, Exhaust	36	310690	1	Rod, Lift Lever Plunger (Manual Lift Only)
9	400137	1	Screw, 5/16-18 x 2-1/4 Hex Hd Cap, Exhaust Manifold Mig	37	315344	1	Collar (Manual Lift Only)
10	400789	1	Screw, 5/16-18 x 1-1/4 Hex Hd Cap - Exhaust Manifold Mig	38	343332	1	Spring, Lift Lever Plunger (Manual Lift Only)
11	446136	2	Lockwasher, 5/16 Hvy	39	461355	1	Washer, Lift Lever Handle Spacer (Manual Lift Only)
12	239631	1	Pedal, Brake and Clutch	40	128333	1	Pin, 1/8 x 1/2 Roll - Lift Lever Handle Spacer Mig - (Manual Lift Only)
13	461377	1	Pin, 5/32 x 1/8 Roll - Clutch and Brake Pedal Mig.	41	326599	1	Lift Sector Assem (Manual Lift Only)
14	344716	1	Spring, Belt Tension	42	344608	1	Spacer, Lift Lever Mig (Manual Lift Only)
15	400640	1	Screw, 5/8-18 x 1-1/4 Hex Hd Cap - Clutch and Miller Pulley Mig.	43	412014	1	Pin, Clevis Retaining (Manual Lift Only)
16	109151	2	Pulley, Clutch and Miller	44	341838	1	Screw, 5/16-18 x 1/2 Sq Hd Cap Pt Set - Sector To Frame Mig (Manual Lift Only)
17	342863	1	Spacer, Miller Pulley	45	126741	1	Group, Lift Lever (Manual Lift Only)
18	446164	1	Lockwasher, 5/8 Med - Clutch and Miller Pulley Mig	46	341655	1	Muffler
19	315382	2	Bolt, Engine Mig, RH	47	443110	2	Spring, Clevis Pin Retaining (Manual Lift Only)
20	441520	2	Bolt, Engine Mig, LH	48	446140	2	Nut, 3/8-16 Hex - Coil Bracket Mig
21	446140	4	Lockwasher, 3/8 Med - Engine Mig	49	400105	2	Lockwasher, 3/8 Med - Coil Bracket Mig
22	443110	4	Nut, 3/8-16 Hex - Engine Mig	50	446128	2	Screw, 1/4-20 x 5/8 Hex Hd Cap - Coil Mig
23	126745	1	Ball Screw Assem (Electro Lift Only)	51	449102	2	Lockwasher, 1/4 Med - Coil Mig
24	346986	1	End, Actuator (Electro Lift Only)	52	332323	1	Nut, 1/4-20 Hex - Coil Mig
25	443818	2	Nut, 1/2-13 Hex Jam - Actuator End Locking (Electro Lift Only)	53	453023	1	Plate, Front
26	126859	1	Lift Mig Assem (Electro Lift Only)	54	347083	1	Washer, 1/4 SAE - Front Plate Mig to Engine
27	126745	1	Tool Lift Lever Assem (Electro Lift Only)	55	453009	1	Spacer, Actuator to Mig Bracket
28	326278	1	Spacer, Tool Lift Lever Mig (Electro Lift Only)				Washer, 5/16 SAE - Muffler Mig Bracket

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 7.



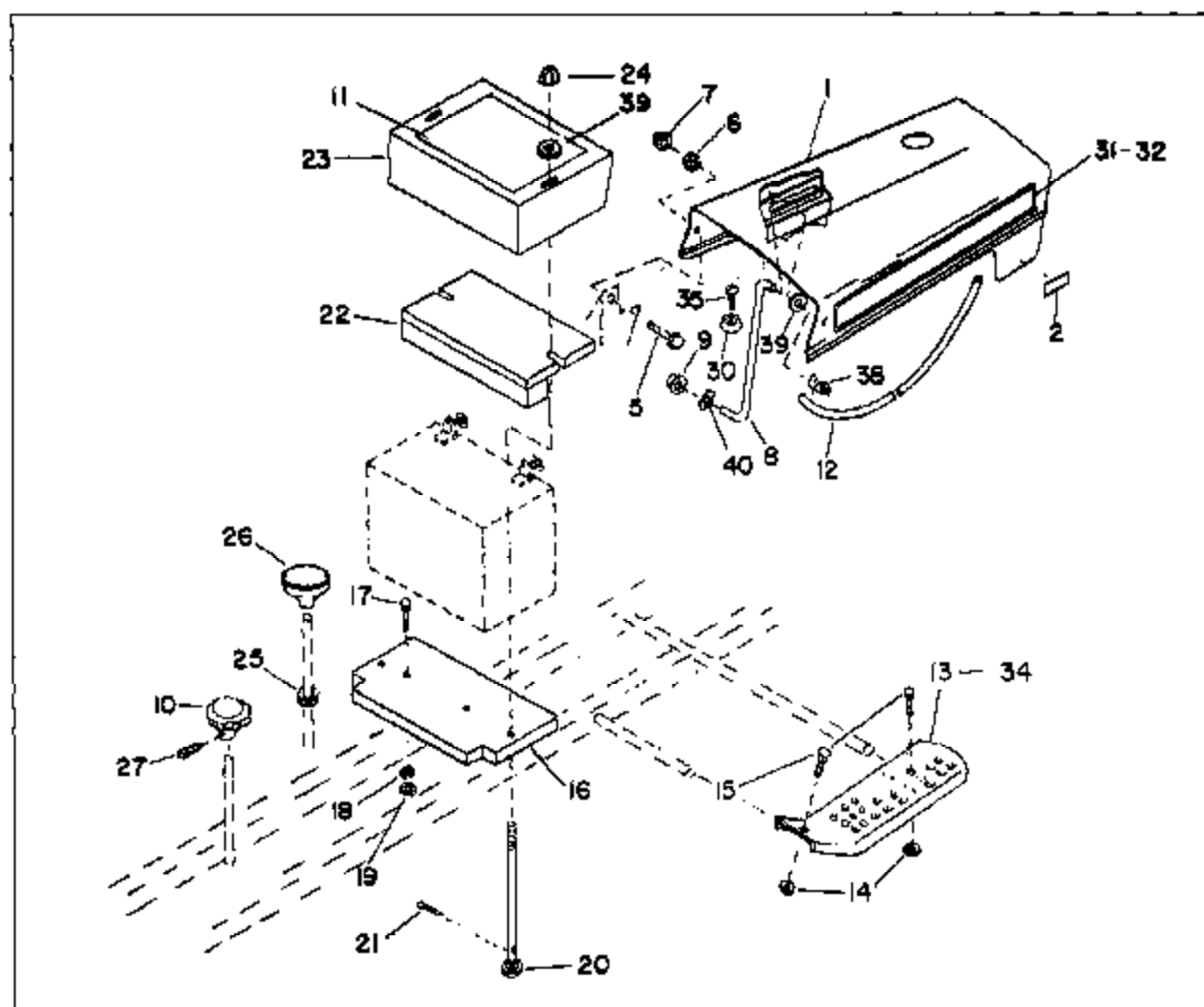
PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 7.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	118143	1	Fender and Seat Assem	32	128338	1	RH Shield Assem (Manual Lift Only)
2	331881	1	Apron, Seat Front	32	128858	1	RH Shield Assem (Electro-Lift Only)
3	342582	1	Hinge, Seat	32	401055	1	Screw, 5/16-18x1-5/8 Hex Hd Cap
4	400104	3	Screw, 1/4-20x1/2 Hex Hd Cap				- Front RH Shield Mtg
5	446128	3	Lockwasher, 1/4 Med - Seat	34	316444	1	Spacer, Front RH Shield Mtg
			Hinge and Apron to Fender Mtg	35	401055	1	Screw, 5/16-18x1-5/8 Hex Hd
6	443102	3	Nut, 1/4-20 Hex - Seat Hinge				Cap - Rear RH Shield Mtg
			and Apron to Fender Mtg	36	318444	1	Spacer, Rear RH Shield Mtg
7	400186	4	Screw, 5/16-18x7/8 Hex Hd Cap	37	446134	2	Lockwasher, 5/16 Med - RH
			- Seat to Frame Mtg				Shield Mtg
8	446134	4	Lockwasher, 5/16 Med - Seat	38	443808	2	Nut, 5/16-18 Hex Jam - RH
			to Frame Mtg				Shield Spacers Mtg
9	443106	4	Nut, 5/16-18 Hex - Seat to	41	344711	1	Rod, Parking Brake Control
			Frame Mtg	42	400104	2	Screw, 1/4-20x1/2 Hex Hd Cap
10	328049	1	Cushion, Seat				- Apron to LH and RH Shield
11	331532	1	Cushion, Back				Mtg
12	494018	2	Screw, 1/4-20x3/4 Truss Hd	43	309606	1	Spring, Brake Actuator
			Mach - Back Cushion Mtg	44	444718	1	Nut, 5/16-18 Hex Gripco C/Lk
13	452408	8	Washer, 5/16 SAE	45	345877	1	Stop, Safety Switch
14	404018	3	Screw, 1/4-20x3/4 Truss Hd Mach	46	155017	1	Tail Light Assem (Incl. Ref. 86)
15	447020	2	Lockwasher, 1/4 Ext Tooth -	47	409250	2	Screw, #8x5/8 Slot Rd Hd Tapping
			Apron to LH and RH Shield Mtg	48	400204	1	Screw, 5/16-18x3-1/2 Hex Hd Cap
16	343859	1	Belt, Transmission	50	348316	1	Belt, Idler Pulley Mtg
17	400014	3	Pin, 5/32x3/4 Cotter	51	154578	1	Pulley, Fixed Idler
18	345224	1	Arm, Parking Brake	52	457016	1	Washer, 5/16 Riveting
19	344716	1	Retainer, Brake Rod	52	325522	1	Spacer, Belt Shield Mtg
20	343322	1	Strap, Belt Retainer	54	443808	1	Nut, 5/16-18 Hex Jam
21	400106	2	Screw, 1/4-20x5/8 Hex Hd Cap	55	461468	1	Pin, 1/2x1-15/16 Clevis - Hitch
22	126479	1	Belt Shield Assem, LH				Pin
23	446128	2	Lockwasher, 1/4 Med	56	460312	1	Pin, #2 Hair - Hitch Pin
24	452023	2	Washer, 1/4 SAE	57	344043	1	Shield, Cooling Fan
25	400204	1	Screw, 5/16-18x3-1/2 Hex Hd Cap	58	344717	1	Rod, Brake Actuator
			- Switch, Idler and Belt Shield	58	447512	1	Lockwasher, 5/16 E.I.T. -
			Mtg				Switch, Idler and Belt Shield Mtg
26	343325	1	Spacer, LH Belt Shield Mtg - Rear	60	412004	1	Screw, 1/4-20x3/8 Sq Hd Cup Pt Set
27	446134	1	Lockwasher, 5/16 Med - Belt	61	332289	1	Decal, Name
			Shield Mtg	62	332325	1	Shield, Actuator (Electro-Lift Only)
28	443808	1	Nut, 5/16 Hex Jam - Rear	63	400104	2	Screw, Actuator Shield Mtg
			Spacer Mtg				(Electro-Lift Only)
29	452009	2	Washer, 5/16 SAE - Belt	64	446130	2	Lockwasher, Actuator Shield Mtg
			Shield Mtg				(Electro-Lift Only)
31	445010	4	Nut, 5/16-18 Hex Acorn -	65	215387	1	Grommet (Electro-Lift Only)
			Belt Shield Mtg	66	645725	1	Lens, Tail Light

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ILLUSTRATION 8.

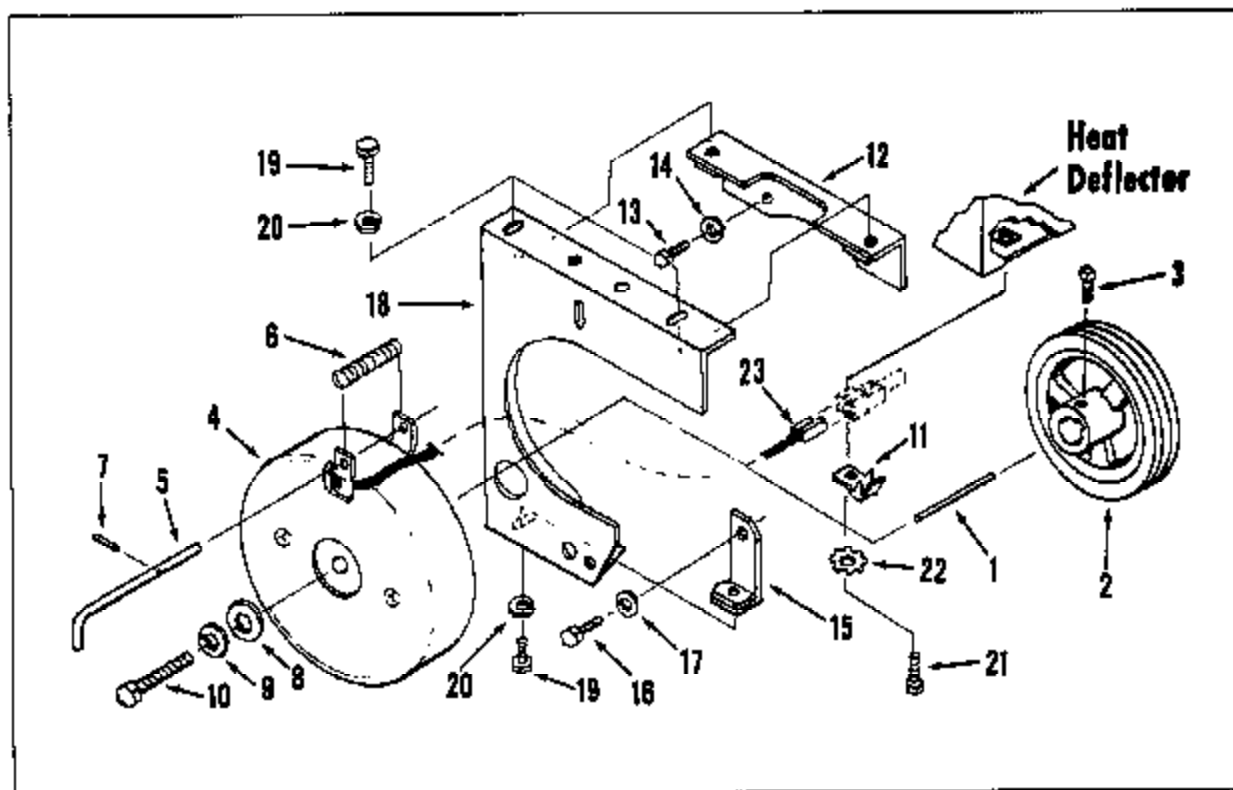


PARTS LIST SUPER CHIEF 1450 - ILLUSTRATION 8.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	126828	1	Hood Assem	19	443102	2	Nut, 1/4-20 Hex - Carrier Block to Frame Mtg
2	344483	2	Decal, LH and RH Hood Latch Instructions	20	344826	2	Bolt, Battery Hold Down
3	400188	2	Screw, 5/16-18 x 1 Hex Hd Cap	21	460014	2	Pin, 3/32 x 1/2 Cotter - Battery Hold Down Bolt Retaining
6	443606	2	Nut, 5/16-18 Hex Jam	22	321649	1	Block, Battery Hold Down
7	445010	2	Nut, 5/16-18 Hex - Hood to Rear Panel Mtg	23	331643	1	Cover, Battery
8	342613	1	Rod, Hood Support	24	445518	2	Nut, 1/4-20 Closed Acorn Pl - Battery Cover Mtg
9	445252	1	Nut, 1/4 Push On Cap - Rod to Control Panel Mtg	25	341718	1	Grommet, Parking Brake
10	342656	1	Knob, Free Wheeling	26	304257	1	Knob, Parking Brake
11	332152	1	Decal, Operation	27	412081	1	Screw, #10-32 x 1/2 Sq Hd Cup Pt Set
12	348999	1	Fuel Line	30	343807	1	Bumper, Hood - Rubber Rear Panel
13	331764	1	Foot Rest, RH (Manual Lift Only)	31	329310	1	Decal, RH Name and Model
	332324	1	Foot Rest, RH (Electro-Lift Only)	32	329311	1	Decal, LH Name and Model
14	444708	4	Nut, 1/4-20 Hex Gripco C/Lk	34	331765	1	Foot Rest, LH
15	441668	4	Screw, 1/4-20 x 1-1/4 Reg Nk Carr	35	409280	1	Screw, #8 x 5/8 Slot Rd Hd Type B - Bumper to Rear Panel Mtg
16	342893	1	Block, Battery Carrier	38	341855	1	Spring, Rod to Hood Retaining
17	440050	2	Bolt, 1/4-20 x 1-1/2 Bb Nk Carr - Carrier Block to Frame Mtg	39	453023	3	Washer, 1/4 SAE
18	448128	2	Lockwasher, 1/4 Med - Carrier Block to Frame Mtg	40	454026	1	Wave Washer, 9/32

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ILLUSTRATION 9.



PARTS LIST SUPER CHIEF 1450 - ELECTRIC CLUTCH - ILLUSTRATION 9.

Ref. No.	Part No.	Quan.	Description	Ref. No.	Part No.	Quan.	Description
1	345847	1	Key, Engine Pulley Mtg	13	400328	2	Screw, 7/16-14x5/8 Hex Hd Cap
2	218046	1	Pulley, Engine	14	448148	2	Lockwasher, 7/16 Med
3	412014	1	Screw, 5/16-18x1/2 Sq Hd Cup Pt Set	15	153495	1	Lower Bracket Assem, Front Shield
4	500577	1	Electric Clutch Assem	16	400328	1	Screw, 7/16-14x5/8 Hex Hd Cap - Lower Bracket to Engine Mtg
5	345844	1	Rod, Clutch Cover	17	448148	1	Lockwasher, 7/16 Med - Lower Bracket to Engine Mtg
6	315344	1	Spring, Clutch Rod	18	128622	1	Front Shield Assem
7	461351	1	Pin, 5/8x3/4 Roll	19	400182	3	Screw, 5/16-18x5/8 Hex Hd Cap - Front Shield Mtg
8	345848	1	Washer, Clutch Mtg	20	448184	3	Lockwasher, 5/16 Med - Front Shield Mtg
9	448148	1	Lockwasher, 7/16 Med - Clutch Mtg	21	400180	1	Screw, 5/16-18x1/2 Hex Hd Cap
10	400278	1	Screw, 7/16-20x1-3/4 Hex Hd Cap	22	447012	1	Lockwasher, 5/16 Ext Tooth
11	345886	1	Clamp, Clutch Connector	23	545774	1	Clutch Connector
12	154478	1	Upper Bracket Assem - Front Shield Mtg				

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PLEASE NOTE THE FOLLOWING

1. DO NOT MISLAY OR LOSE YOUR PARTS LIST AS THIS IS THE ONLY MEANS YOU HAVE OF ORDERING PARTS ACCURATELY.
2. ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS.

For your convenience we suggest that you locate your SERIAL NUMBER PLATE and record the SERIAL NUMBER below for ready reference.

SERIAL NO. \_\_\_\_\_

3. SEE YOUR TRACTOR OPERATOR'S MANUAL FOR "GUARANTY" AND "HOW TO ORDER REPAIR PARTS."

## NOTES

*A Careful Operator*  
**IS THE BEST INSURANCE  
AGAINST AN ACCIDENT.**

— NATIONAL SAFETY COUNCIL



JACOBSEN MANUFACTURING COMPANY  
RACINE, WISCONSIN 53403

Litho in U.S.A.  
April 1970

## SUPPLEMENT SHEET

### ACTUATOR SHIELD

The shield shown in your Owner's Manual and in your Parts List has been changed from part number 332325 to part number 126878. The new shield is not pictured in your Owner's Manual, but appears as shown below in Illustration 1.

**NOTE:** The shield will be mounted at the factory before shipment. **DO NOT REMOVE THIS SHIELD UNDER ANY CIRCUMSTANCES WHEN YOU ARE OPERATING THE TRACTOR.**

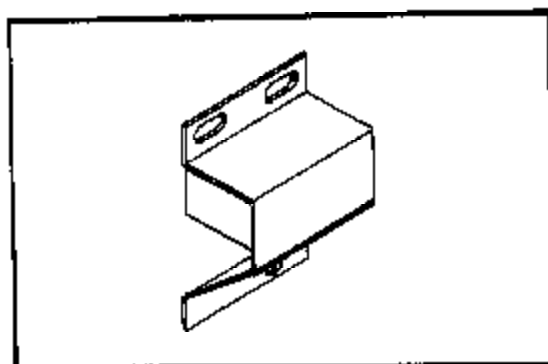


ILLUSTRATION 1.

### HYDROSTATIC TRANSMISSION TRACTION DRIVE BELT REPLACEMENT

The following directions should be inserted in place of step 4 in the Owner's Manual.

4. Pull electric clutch completely off the engine. Remove hex head screw from heat deflector (A) and pivot side plate of heat deflector up as shown in Illustration 2A. Remove two hex head screws from front belt shield (B) and pivot it outward. We recommend that the dipstick (C) be taken out for easier removal of the top hex head screw on the belt shield.

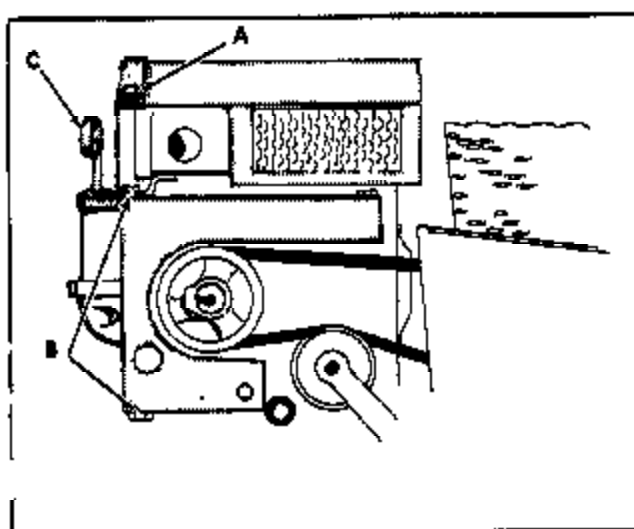


ILLUSTRATION 2A.

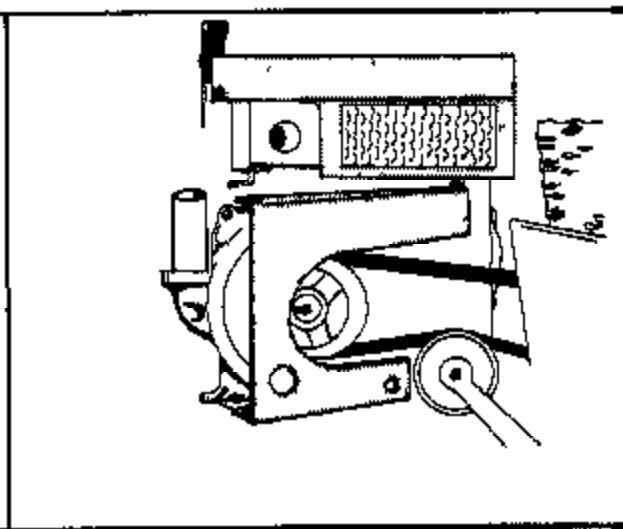


ILLUSTRATION 2B

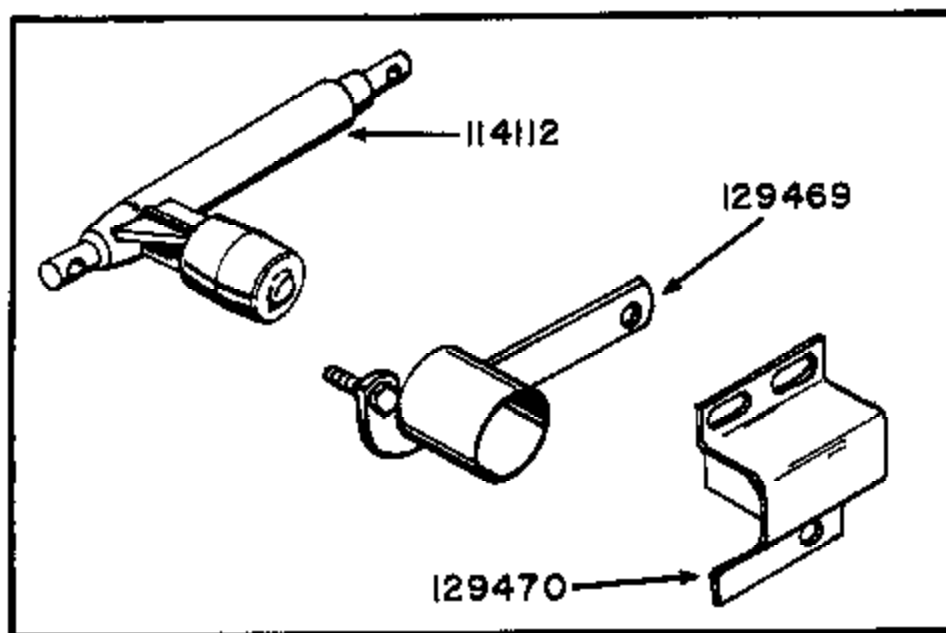
**SUPPLEMENT SHEET for 14 H.P. GARDEN TRACTOR****ELECTRO LIFT**

In your PARTS LIST, Illustration 6, the following part numbers are to be discarded or replaced with those indicated below:

Completely discard part numbers 346995 (END, ACTUATOR), 347067 (END, ACTUATOR), and 443818 (NUTS, HEX JAM). Part Number 126745 is replaced by part number 114112 (BALL SCREW ASSEM.). Part number 126859 is replaced by part number 129469 (LIFT MOUNTING ASSEM.).

On SUPPLEMENT SHEET No. JAC - 347138, change part number 126878 (SHIELD, ACTUATOR) to part number 129470.

All new parts listed above are shown in the Illustration below.



THIS SUPPLEMENT SHEET MUST ACCOMPANY PARTS LIST 347001 (April 1970)  
AND REPAIR CATALOG JX-350900 (March 1970)

The accompanying exploded view replaces Illustration 5, Page 12, Parts List 347001 (April 1970), or Repair Catalog JX-350900 (March 1970).

Please make the following corrections in Parts List 347001 (April 1970) or Repair Catalog JX-350900 (March 1970):

Page 13

Ref. No. 13, 126749 should be changed to 126337 Ignition Switch Assembly (Incl. Ref. No. 12 and 20).

Ref. No. 26, 119308 should be changed to 121460 Wire Harness

Please make the following corrections in Parts List 347001 (April 1970) only:

Page 15

Ref. No. 49, 400106 should be changed to 400108 Screw, Coil Mtg.

Ref. No. 53, 453023 Washer, increase quantity to 4.

Please make the following corrections in Repair Catalog JX-350900 (March 1970) only:

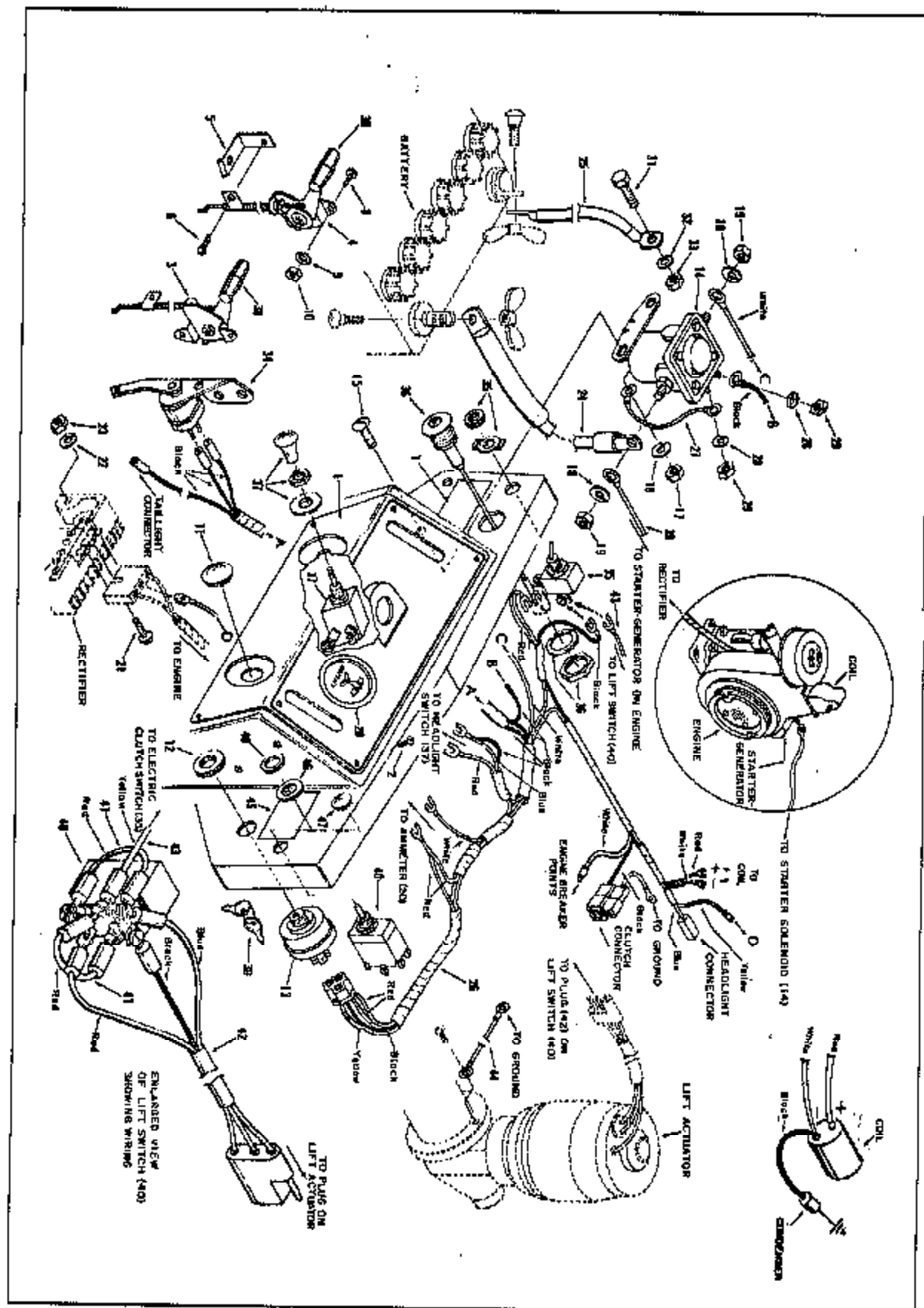
Page 15

Ref. No. 40, 400106 should be changed to 400108 Screw, Coil Mtg.

Ref. No. 44, 453023 Washer, increase quantity to 4.

X-1170

Part No. 351473  
Sheet 1 of 2





SUPPLEMENT SHEET  
for  
14 H.P. TRACTORS

The information in this supplement sheet must be noted in the parts list on page 13 so that correct service replacement parts may be ordered.

Change Ref. 13, Ignition Switch Assembly to read; 129846, Ignition Switch Assembly.

Discard Ref. 12, 343786 Nut, Ignition Switch Mtg.

Add; New Ref. 12, 352241, Harness, Wire Regulator Isolator.

The Illustration below is to replace the Illustration on Page 12.

