

SERVICE KIT PART NO. 1718422 FOR MODEL 190-01 TEN-HUNDRED TRACTOR

To install, proceed as follows: Observe the spacing between flex-coupling rear flange and transmission casting. Insert a suitable spacer in this gap.

1. Lock clutch pedal in disengaged position. IMPORTANT: CLUTCH PEDAL SHOULD REMAIN IN DISENGAGED POSITION DURING FULL COURSE OF REPAIR.
2. Remove the three bolts that hold the complete P.T.O. Assembly on front casting and hang assembly over steering rod, located on the right side of the tractor.
3. Hold drive shaft with wrench at flex-joint and remove large nut at front bearing hanger.
4. Pull out belt idler pulley and HOLD IN OUT POSITION (To relieve belt tension permanently until belts are again reinstalled).
5. Remove the four bolts holding bearing hanger assembly to frame (2 on each side) and slip hanger forward and out.
6. Loosen and remove front clutch flange ( while holding drive shaft with a wrench at flex-joint).
7. Pull off the bowed washer Part No. 1713122 and discard (NO LONGER REQUIRED).
8. Remove both drive belts from lower pulley.
9. Remove dual groove pulley and original Part No. 1716616 bushing.
10. Remove original thrust race Part No. 1185432 (directly ahead of coil spring Part No. 1716583) and discard.
11. Slide special thrust race Part No. 1718421 (supplied) against coil spring.
12. Slide hardened sleeve Part No. 1718418 over splines shaft .
13. Note: load cavity between the two roller bearings (in bore of pulley) with standard gun grease.
14. Install new pulley Part No. 1718419 over sleeve and reinstall front clutch flange. TURN FRONT FLANGE TIGHT AGAINST SPLINE SHOULDER.
15. Reinstall dual drive belts.
16. Reinstall front bearing hanger assembly to frame with four bolts.
17. Hold input shaft with wrench while installing large nut and washer and front end of drive shaft. Tighten securely while holding drive shaft with wrench.
18. Reinstall and adjust P.T.O. assembly.



SERVICE KIT PART NO. 1718422 FOR MODEL 190-01 TECH-MADE RECTOR

To install, proceed as follows:

1. Lock clutch pedal in disengaged position. Insert a suitable spacer in this gap. REMAIN IN DISCHARGED POSITION DURING FULL COURSE OF REPAIR. CLUTCH PEDAL SHOULD
2. Remove the three bolts that hold the complete P.T.O. assembly on front casting and wing assembly over steering rod, located on the right side of tractor.
3. Hold drive shaft with wrench at flex-joint and remove large nut at front and
4. Pull out bearing and
5. Remove roller pulley and hold in OUT POSITION. (To relieve belt tension on front casting and
6. Log of roller pulley and
7. Log of roller pulley and
8. Log of roller pulley and
9. Log of roller pulley and
10. Log of roller pulley and
11. Log of roller pulley and
12. Log of roller pulley and
13. Log of roller pulley and
14. Log of roller pulley and
15. Log of roller pulley and
16. Log of roller pulley and
17. Log of roller pulley and
18. Log of roller pulley and
19. Log of roller pulley and
20. Log of roller pulley and
21. Log of roller pulley and
22. Log of roller pulley and
23. Log of roller pulley and
24. Log of roller pulley and
25. Log of roller pulley and
26. Log of roller pulley and
27. Log of roller pulley and
28. Log of roller pulley and
29. Log of roller pulley and
30. Log of roller pulley and
31. Log of roller pulley and
32. Log of roller pulley and
33. Log of roller pulley and
34. Log of roller pulley and
35. Log of roller pulley and
36. Log of roller pulley and
37. Log of roller pulley and
38. Log of roller pulley and
39. Log of roller pulley and
40. Log of roller pulley and
41. Log of roller pulley and
42. Log of roller pulley and
43. Log of roller pulley and
44. Log of roller pulley and
45. Log of roller pulley and
46. Log of roller pulley and
47. Log of roller pulley and
48. Log of roller pulley and
49. Log of roller pulley and
50. Log of roller pulley and
51. Log of roller pulley and
52. Log of roller pulley and
53. Log of roller pulley and
54. Log of roller pulley and
55. Log of roller pulley and
56. Log of roller pulley and
57. Log of roller pulley and
58. Log of roller pulley and
59. Log of roller pulley and
60. Log of roller pulley and
61. Log of roller pulley and
62. Log of roller pulley and
63. Log of roller pulley and
64. Log of roller pulley and
65. Log of roller pulley and
66. Log of roller pulley and
67. Log of roller pulley and
68. Log of roller pulley and
69. Log of roller pulley and
70. Log of roller pulley and
71. Log of roller pulley and
72. Log of roller pulley and
73. Log of roller pulley and
74. Log of roller pulley and
75. Log of roller pulley and
76. Log of roller pulley and
77. Log of roller pulley and
78. Log of roller pulley and
79. Log of roller pulley and
80. Log of roller pulley and
81. Log of roller pulley and
82. Log of roller pulley and
83. Log of roller pulley and
84. Log of roller pulley and
85. Log of roller pulley and
86. Log of roller pulley and
87. Log of roller pulley and
88. Log of roller pulley and
89. Log of roller pulley and
90. Log of roller pulley and
91. Log of roller pulley and
92. Log of roller pulley and
93. Log of roller pulley and
94. Log of roller pulley and
95. Log of roller pulley and
96. Log of roller pulley and
97. Log of roller pulley and
98. Log of roller pulley and
99. Log of roller pulley and
100. Log of roller pulley and

FORM NO. 1718422 P.T.O. assembly.

